600x1200mm | PGVT High Glossy Series



600x1200mm | PGVT High Glossy Series







The defining combination of colors and texture resulting into outstanding designs.

live your style everywhere

With Design Your Slabs you can implement your creative ideas anywhere, with the guarantee of obtaining the maximum results from an aesthetic and technical perspective. In interior spaces, to give colour, character and personality to commercial and residential environments and in places dedicated to hospitality, entertainment and conviviality; in particularly wet areas such as spas, and wellness centres, and outdoors, with the creation of attractive façades, walls or other interventions with a surprising and long-lasting decorative impact.



spectacular shades of innovative designs

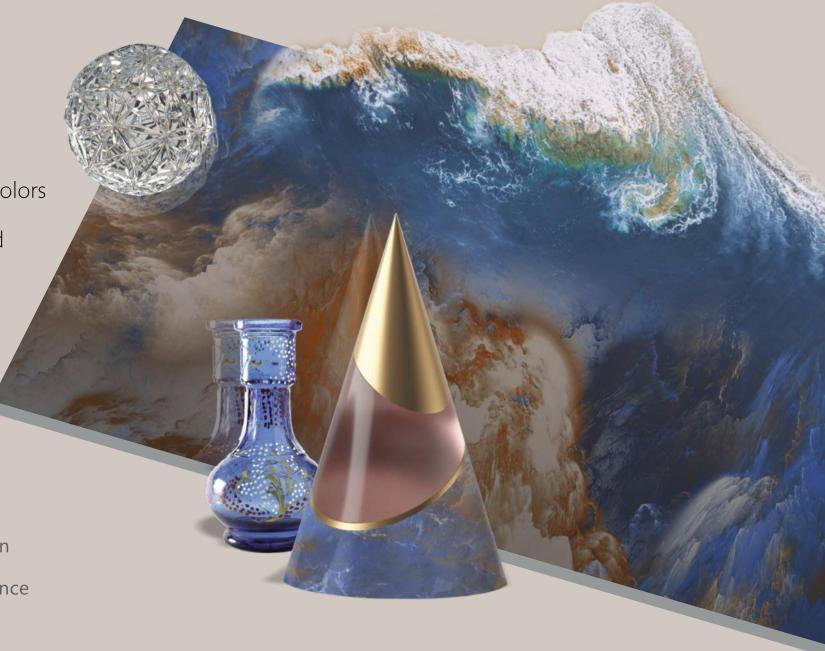
Designs with perfectly mixed colors to give the shade of originality and beauty of nature.

high strength

eco friendly

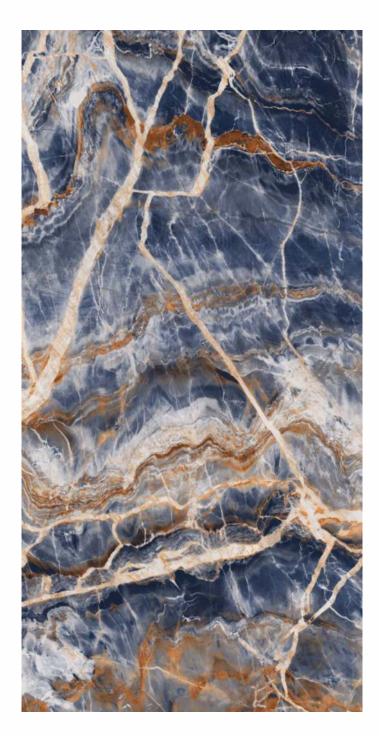
random design

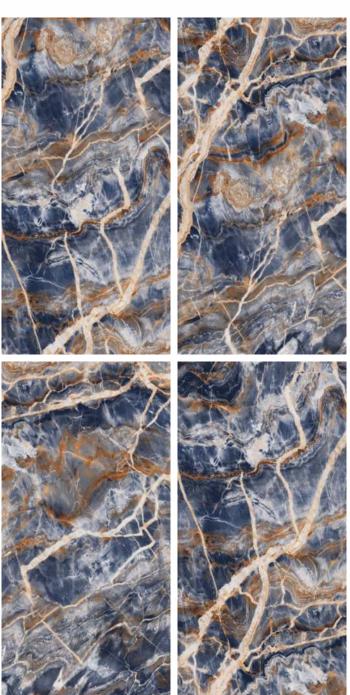
Now maintenance



astrus blue







astrus blue

600x 1200mm



Thickness: 9mm



Finish: **HIGH GLOSS**



HIGH STRENGTH



ECO FRIENDLY



random design

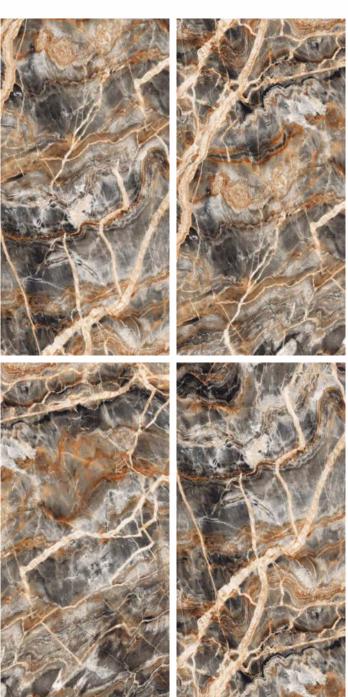




astrus bronze







astrus bronze





Thickness: 9mm



Finish: **HIGH GLOSS**



HIGH STRENGTH



ECO FRIENDLY

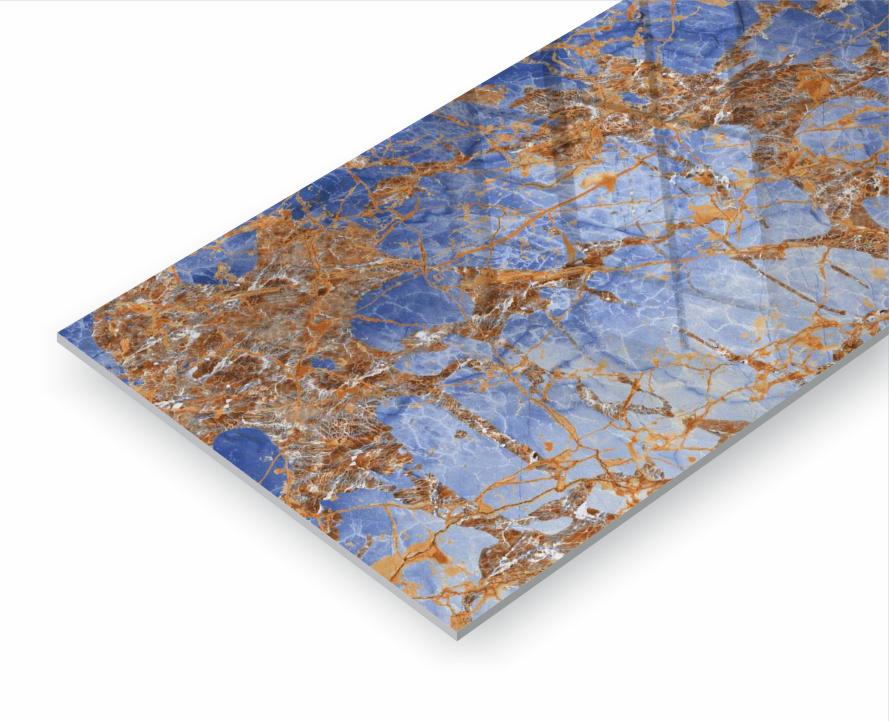


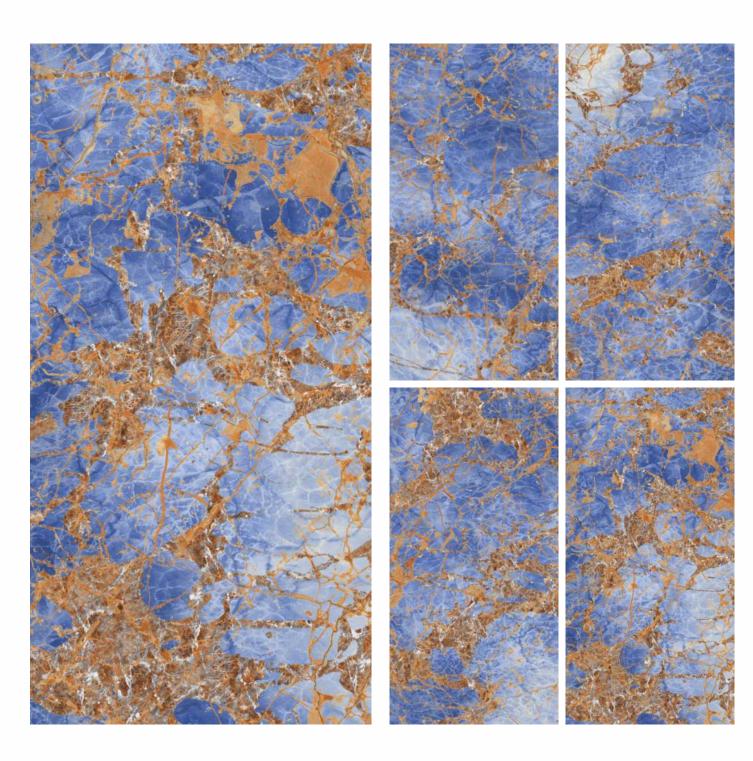
random design





botanic blue





botanic blue





Thickness:9mm



Finish: **HIGH GLOSS**



HIGH STRENGTH



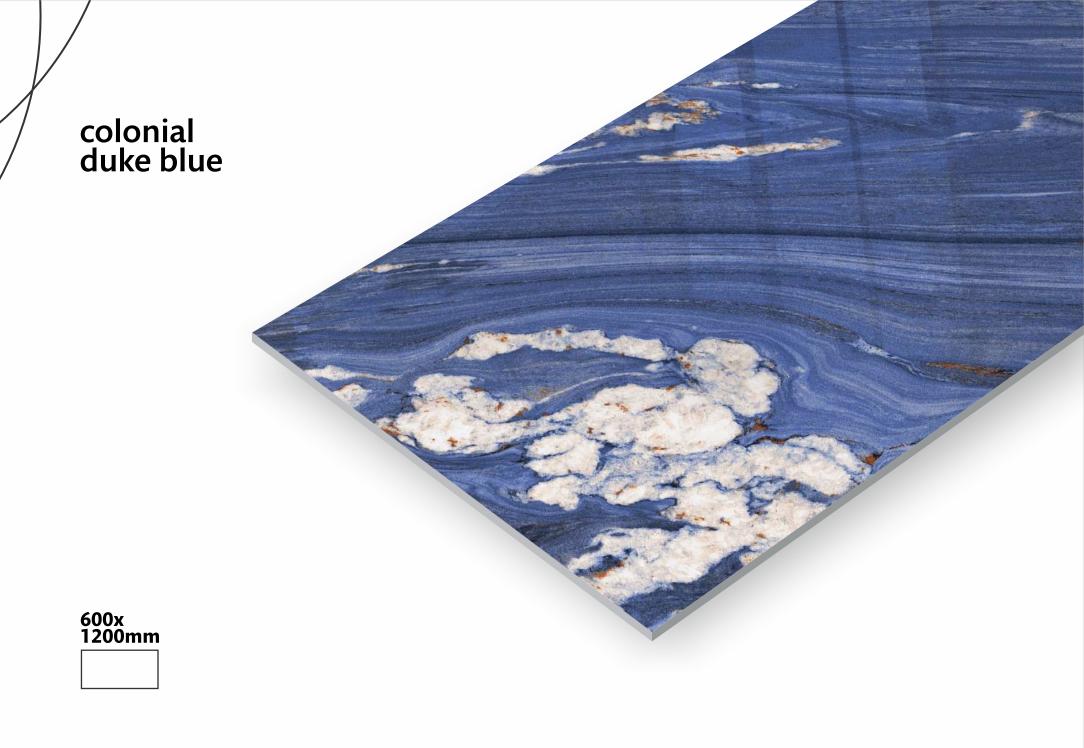
ECO FRIENDLY



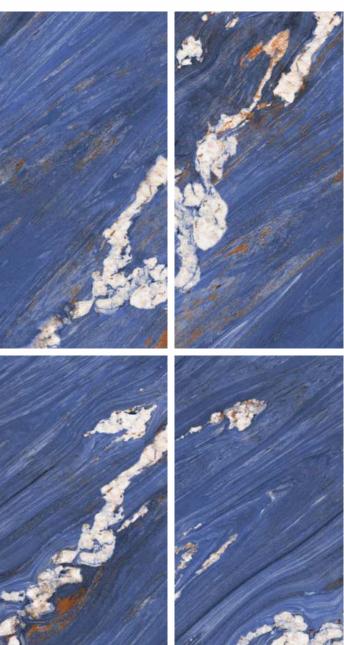
random design











colonial duke blue

600x 1200mm



Thickness: 9mm



Finish: **HIGH GLOSS**



high strength



ECO FRIENDLY



random design





cosmic black





cosmic black

600x 1200mm



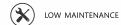
Thickness: 9mm







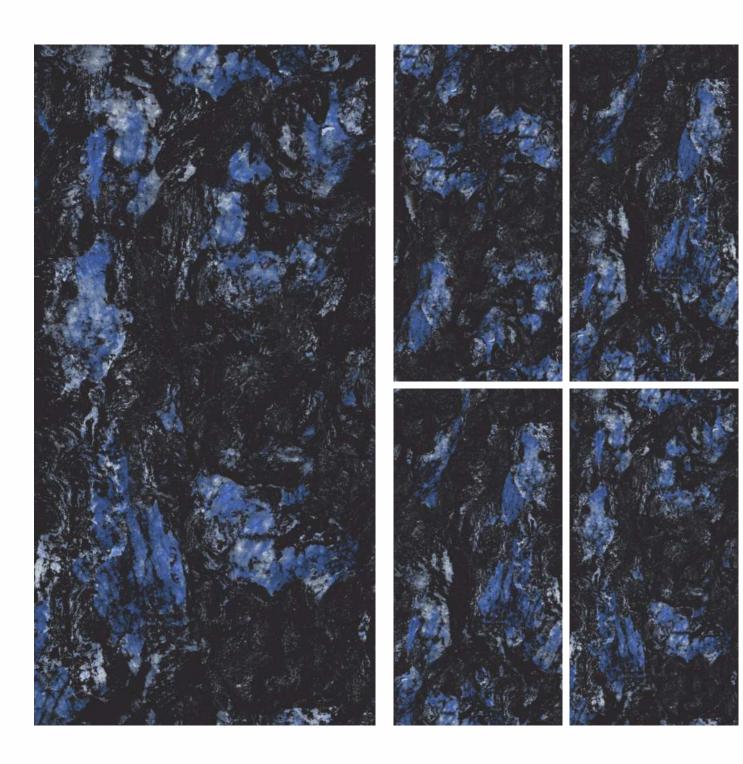






cosmic blue





cosmic blue





Thickness: 9mm



HIGH STRENGTH

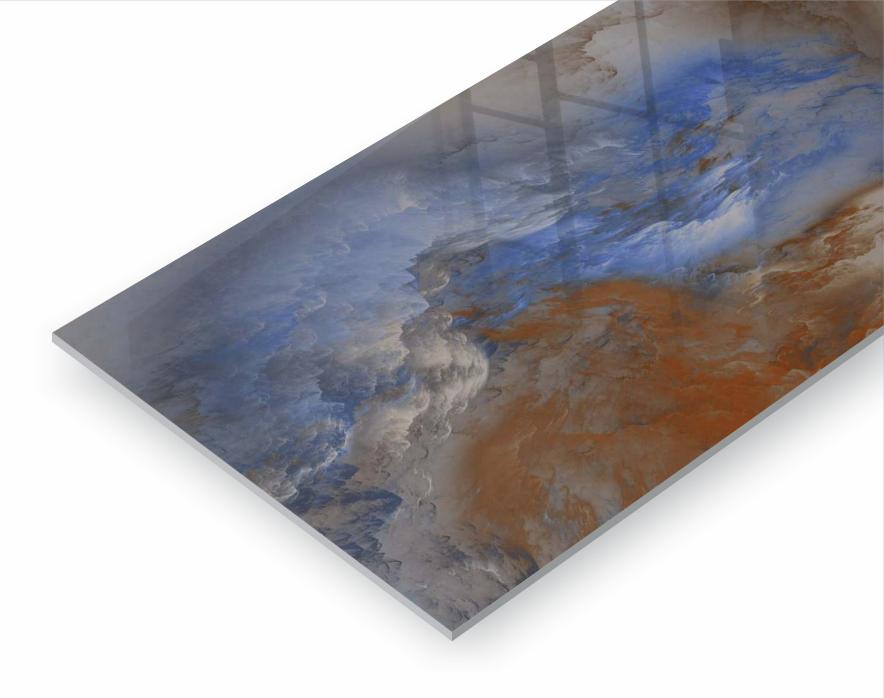


RANDOM DESIGN

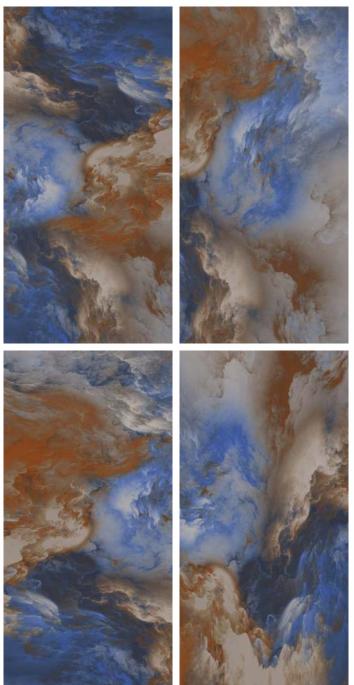




daytona sky







daytona sky





Thickness: 9mm



Finish: **HIGH GLOSS**



HIGH STRENGTH

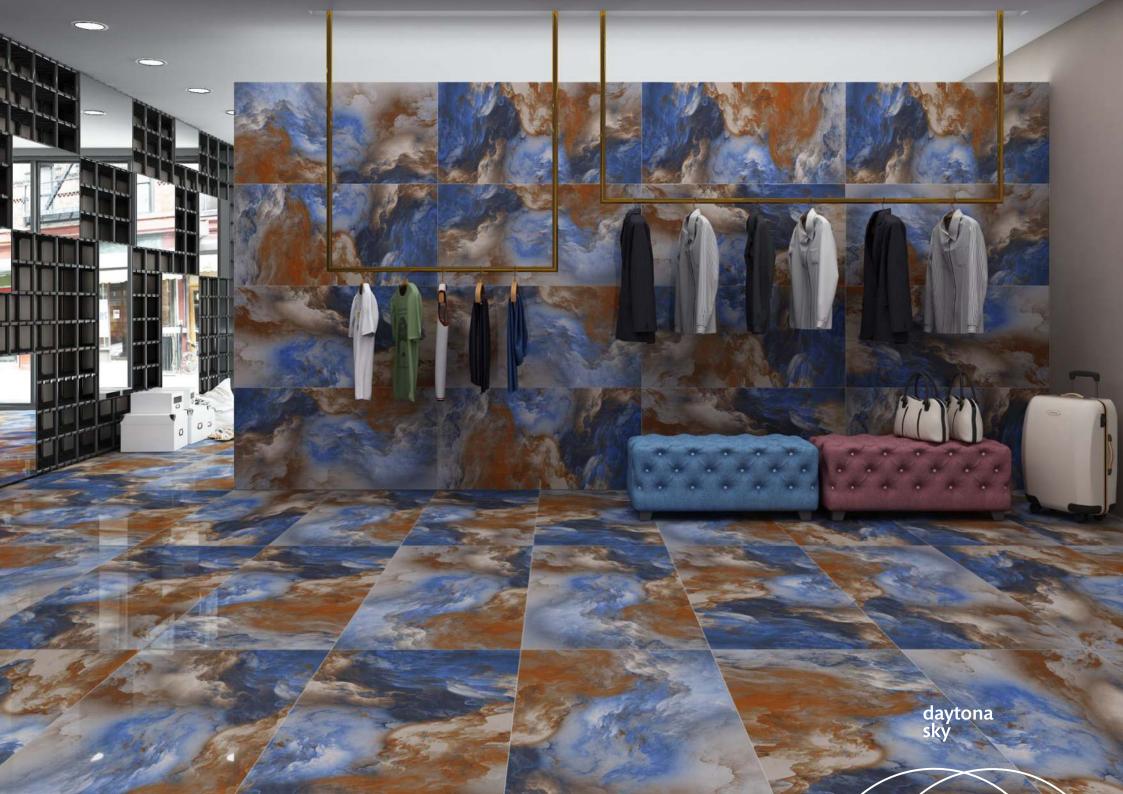


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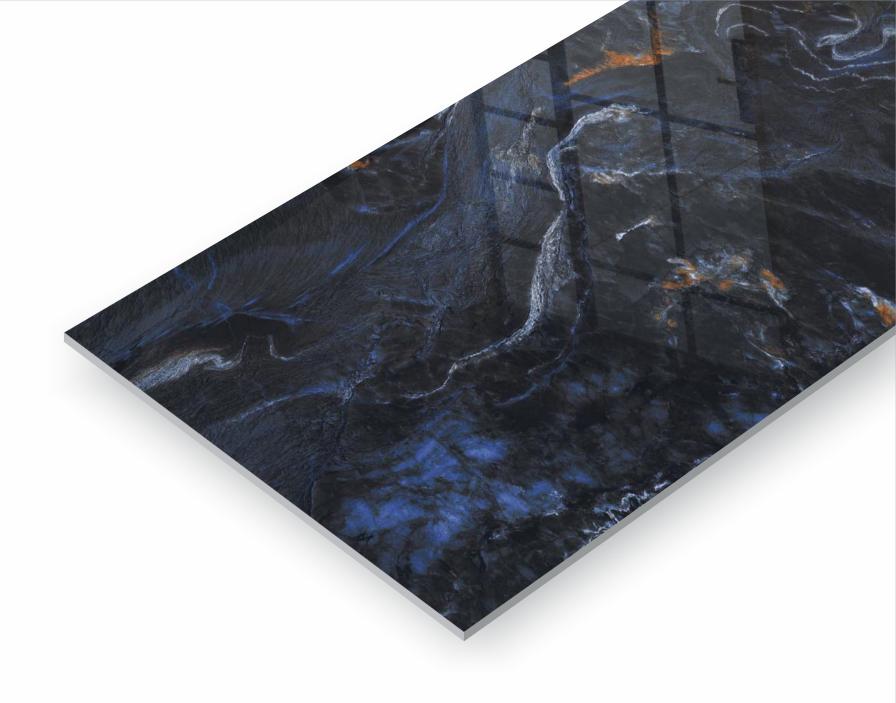


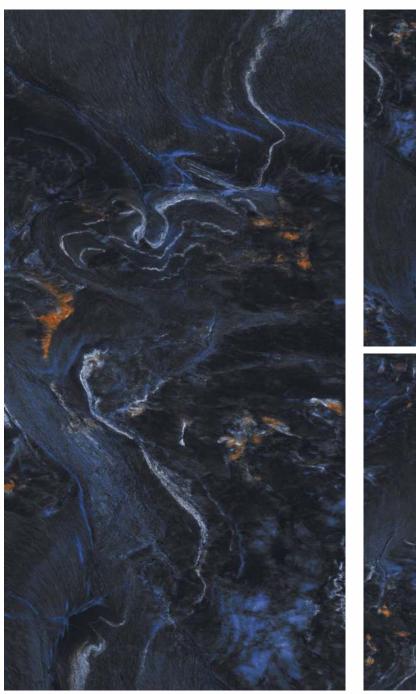
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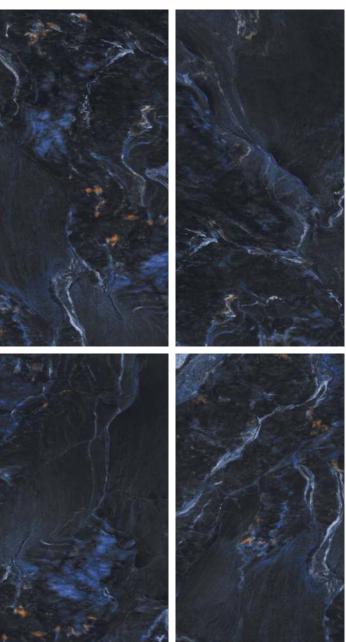




luxuria black







luxuria black





Thickness: 9mm



Finish: **HIGH GLOSS**



high strength



ECO FRIENDLY

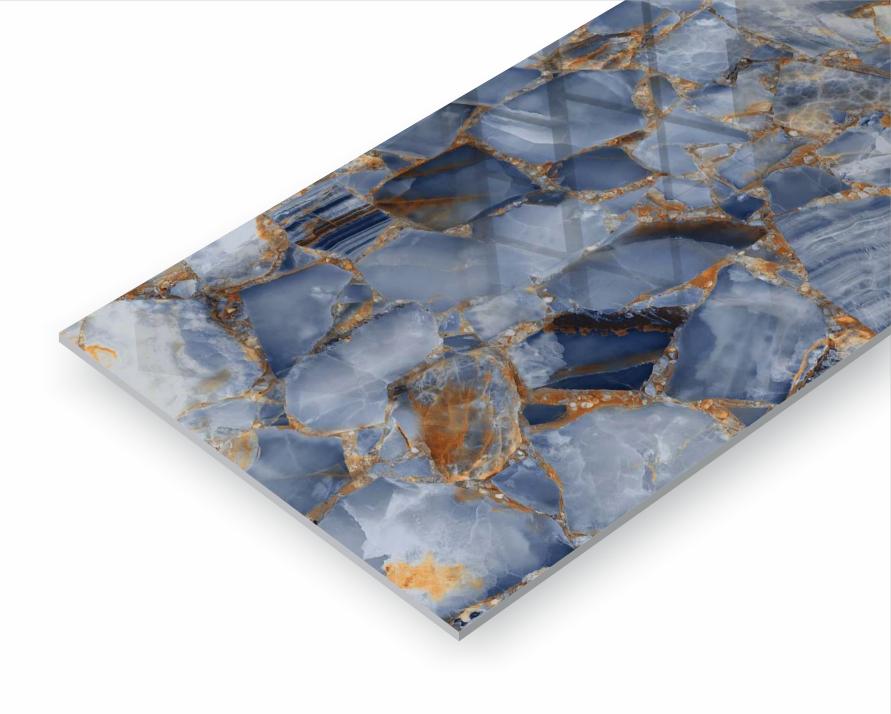


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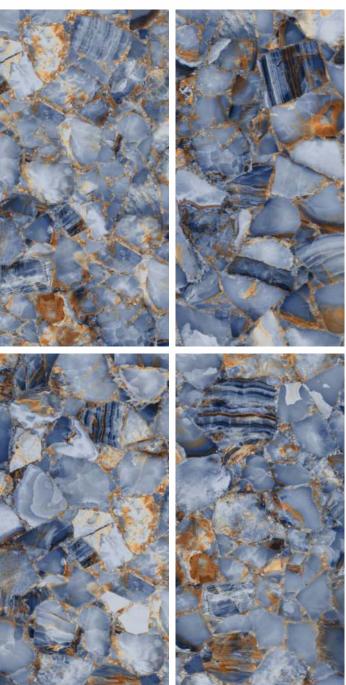




agate blue







agate blue

600x 1200mm



Thickness: 9mm



Finish: **HIGH GLOSS**



HIGH STRENGTH



ECO FRIENDLY

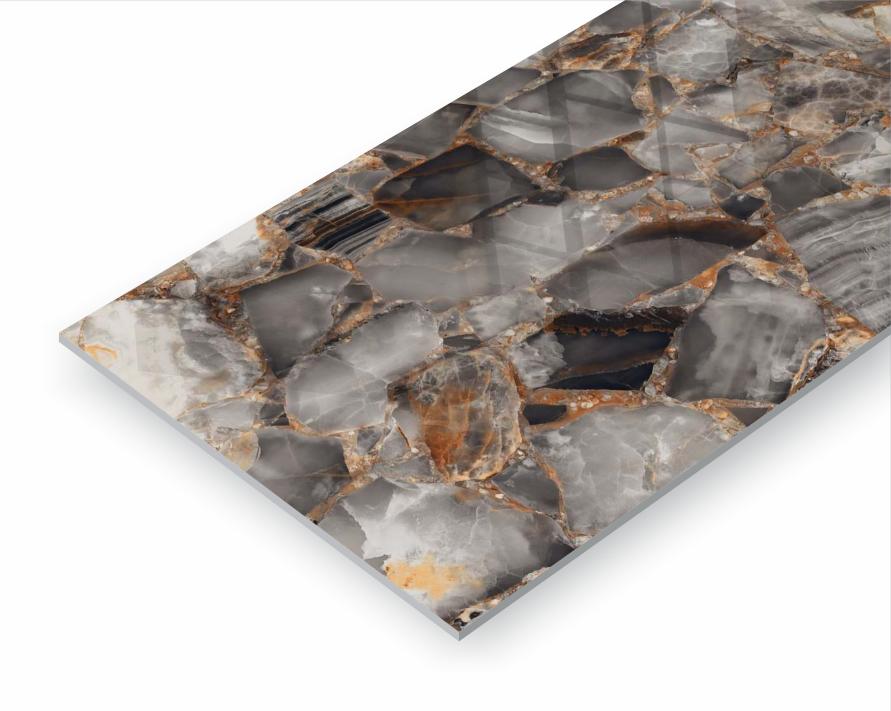


random design

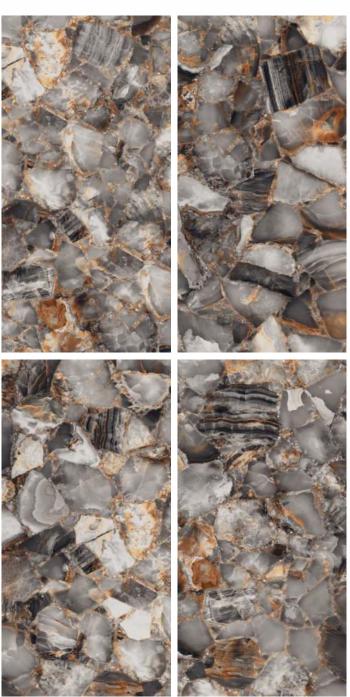




agate grey







agate grey

600x 1200mm



Thickness: 9mm



Finish: **HIGH GLOSS**



HIGH STRENGTH



ECO FRIENDLY



random design











frappucino brown

600x 1200mm



Thickness:9mm



Finish: **HIGH GLOSS**



high strength



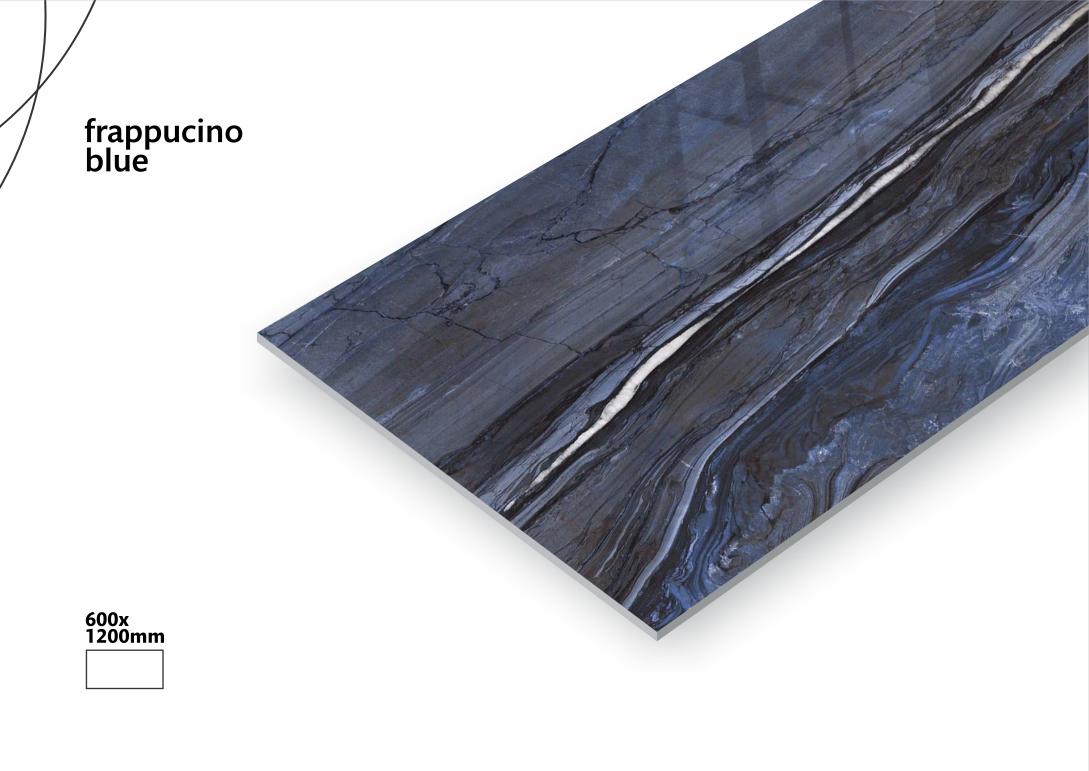
ECO FRIENDLY



random design











frappucino blue

600x 1200mm



Thickness: 9mm



Finish: **HIGH GLOSS**



high strength

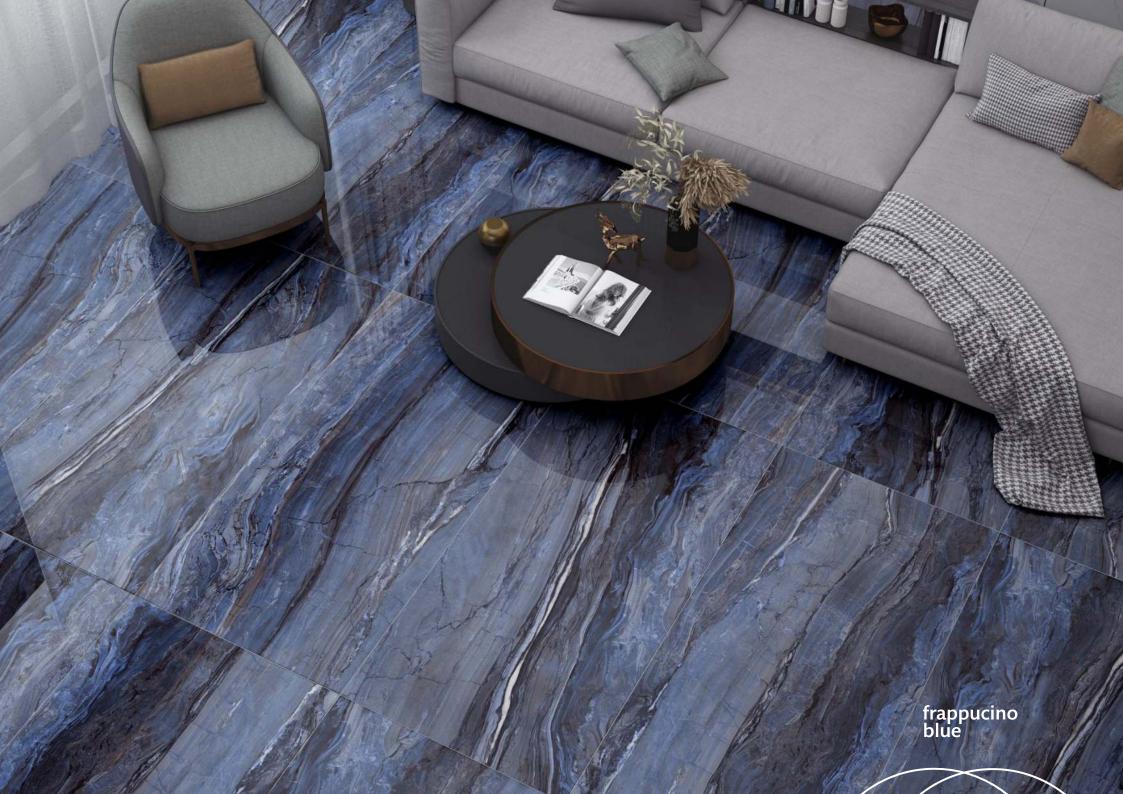


ECO FRIENDLY



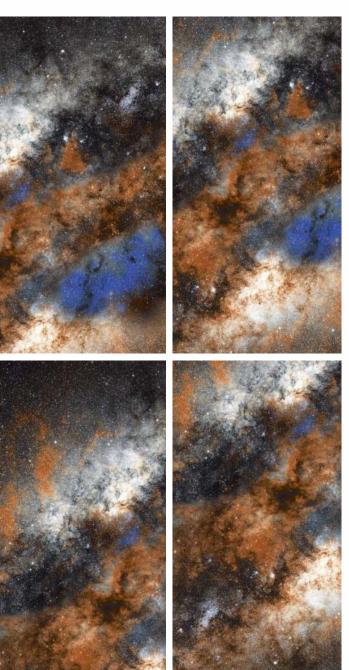
random design





galaxy marble 600x 1200mm





galaxy marble

600x 1200mm



Thickness:9mm



Finish: **HIGH GLOSS**



HIGH STRENGTH



ECO FRIENDLY

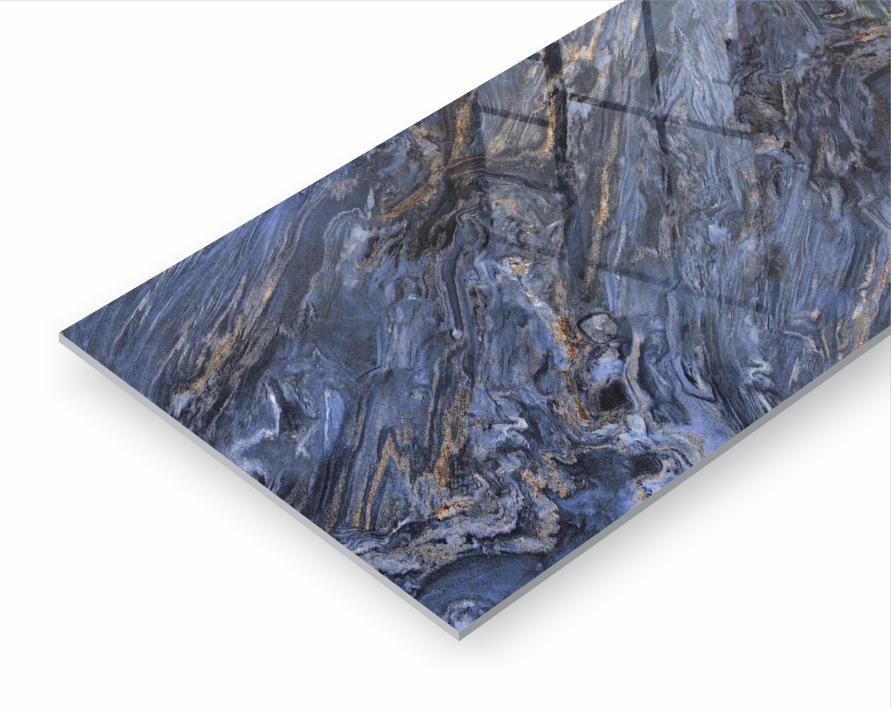


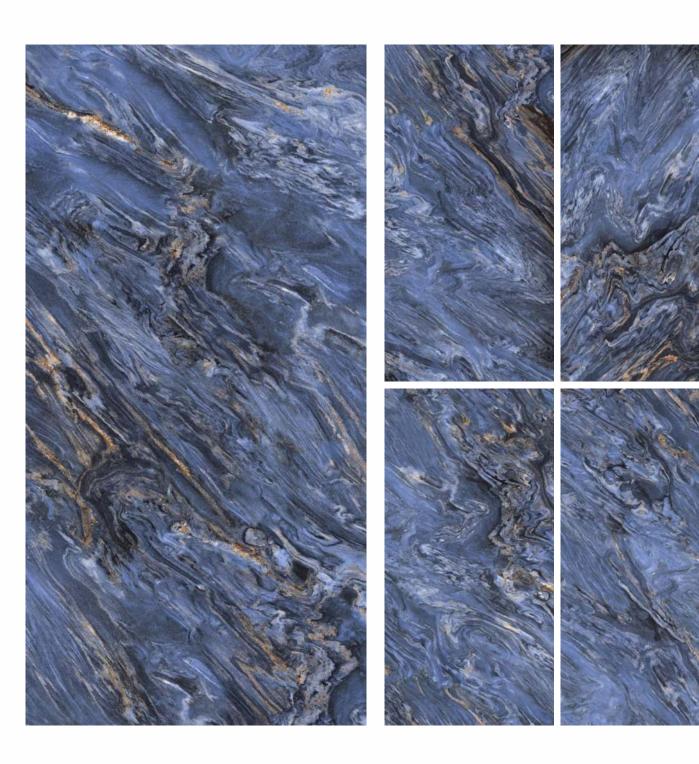
random design





blue bahia





blue bahia

600x 1200mm



Thickness: 9mm



Finish: **HIGH GLOSS**



high strength



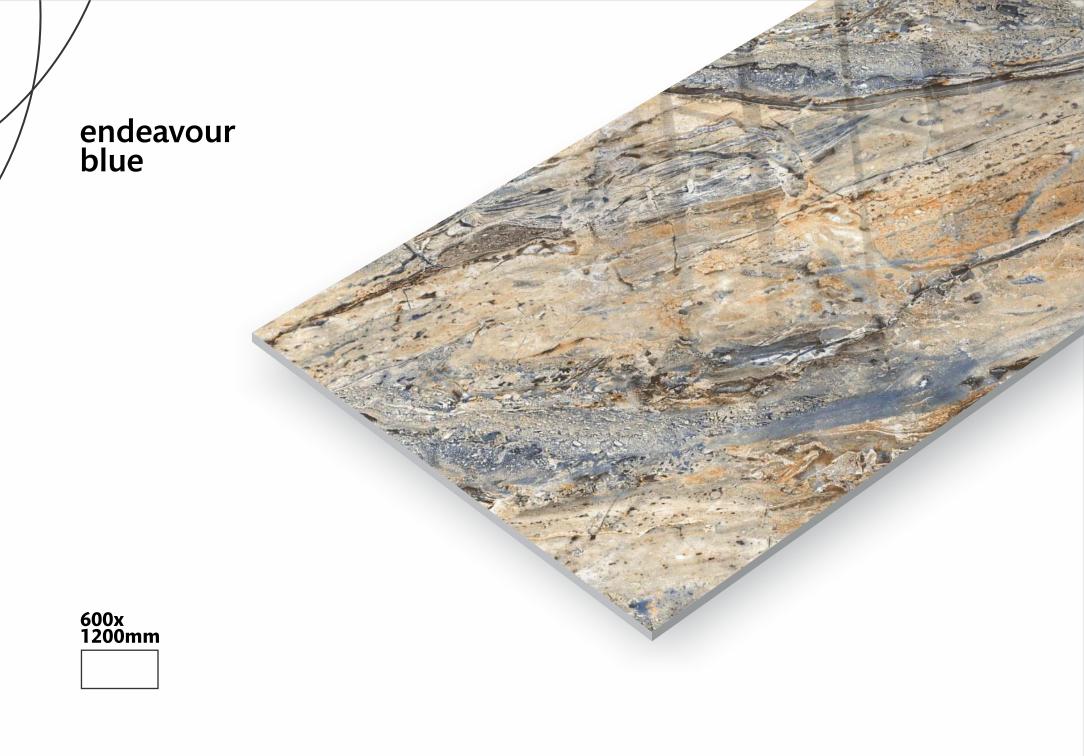
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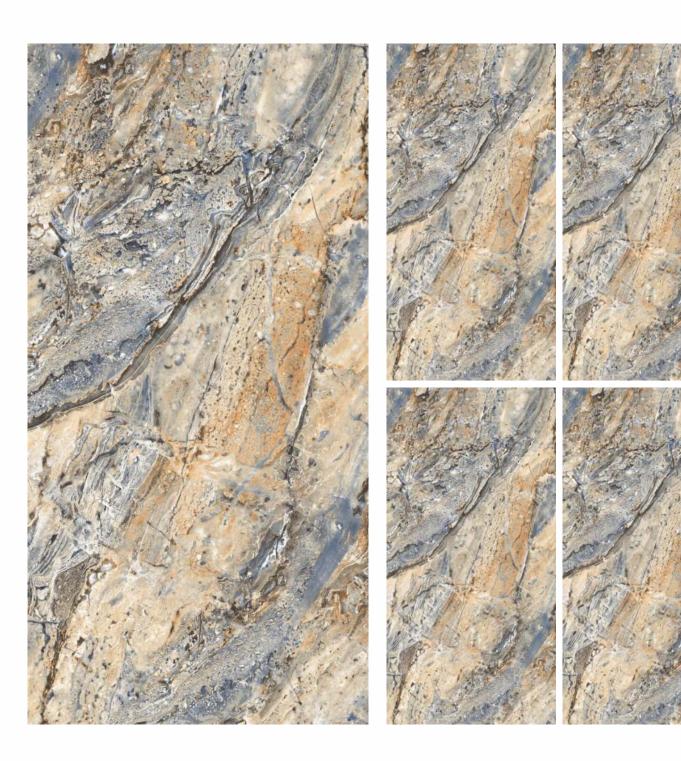


random design









endeavour blue





Thickness: 9mm



Finish: **HIGH GLOSS**



HIGH STRENGTH



ECO FRIENDLY



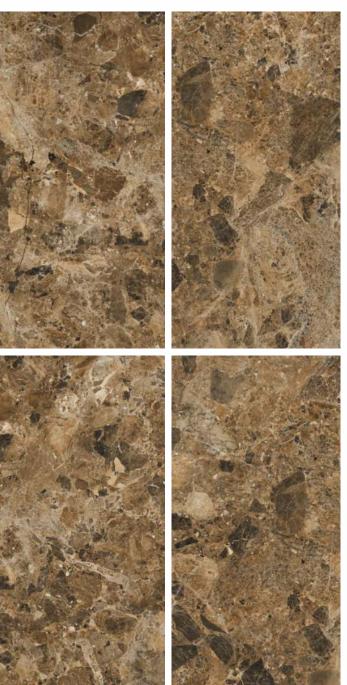
random design











emprador

600x 1200mm



Thickness: 9mm



Finish: **HIGH GLOSS**



high strength



ECO FRIENDLY

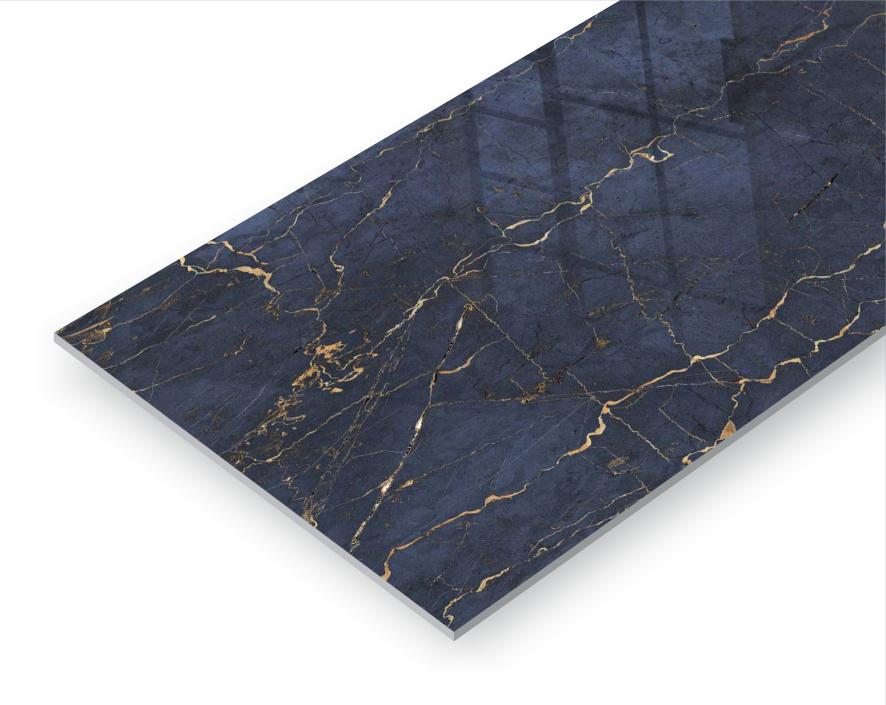


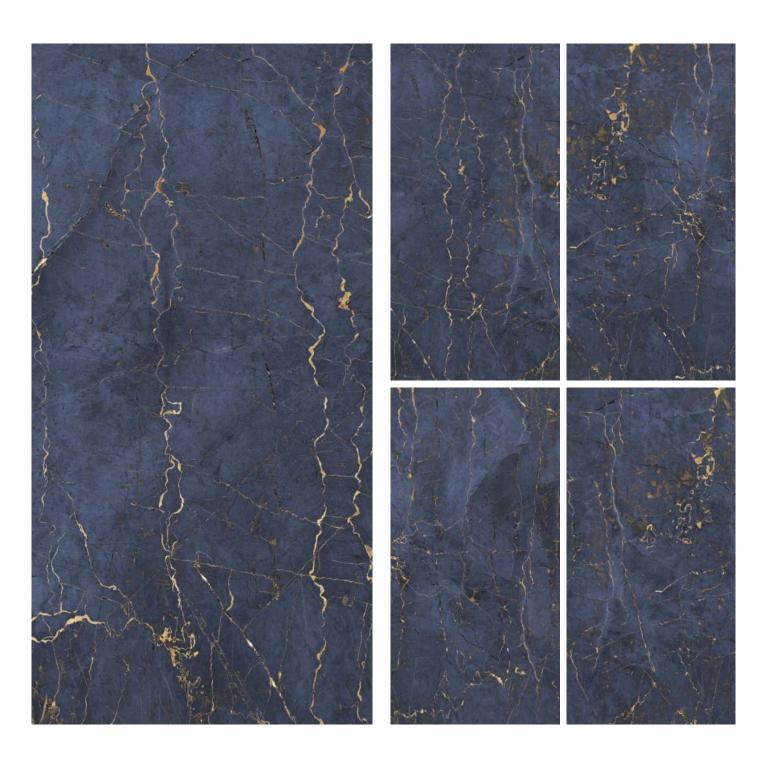
random design





infinity blue





infinity blue





Thickness: 9mm



Finish: **HIGH GLOSS**



HIGH STRENGTH



ECO FRIENDLY



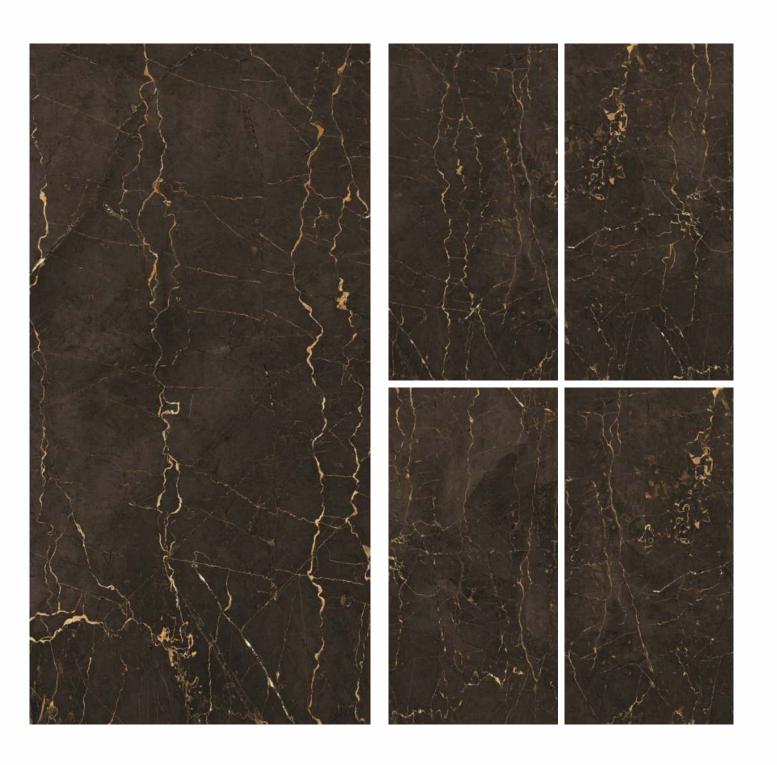
random design





infinity brown





infinity brown





Thickness: 9mm



Finish: **HIGH GLOSS**



HIGH STRENGTH



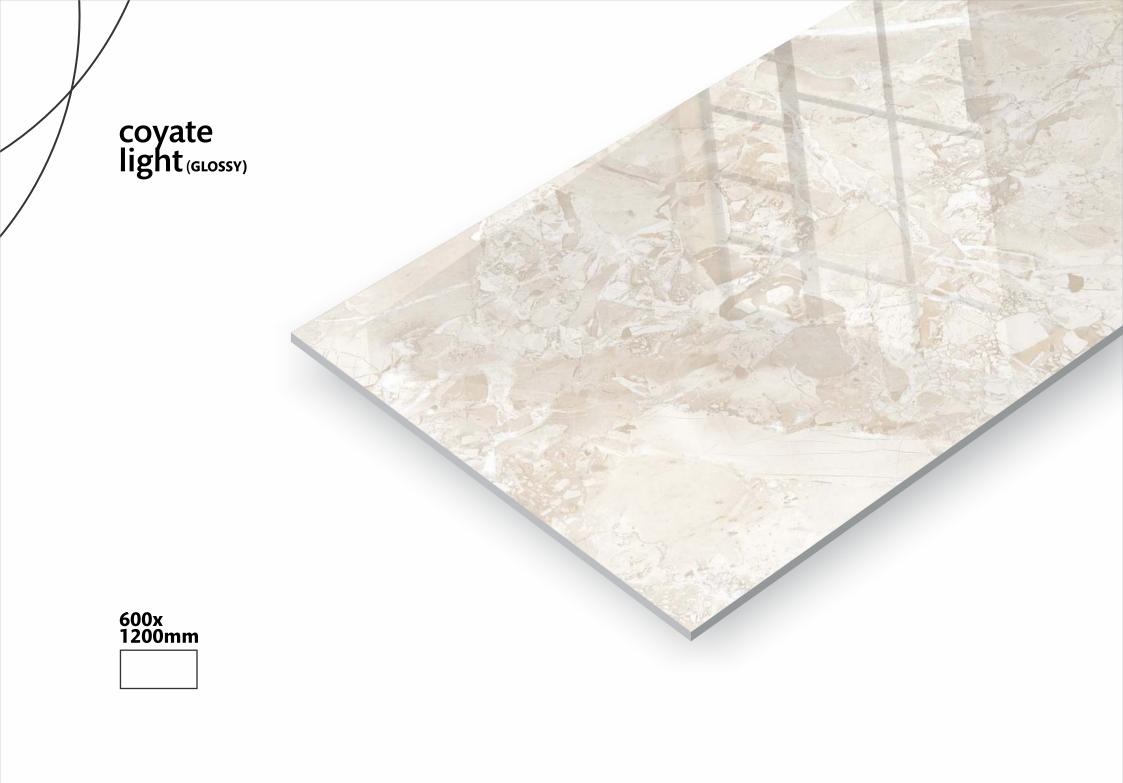
ECO FRIENDLY



random design











coyate light (GLOSSY)





<u></u>

Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



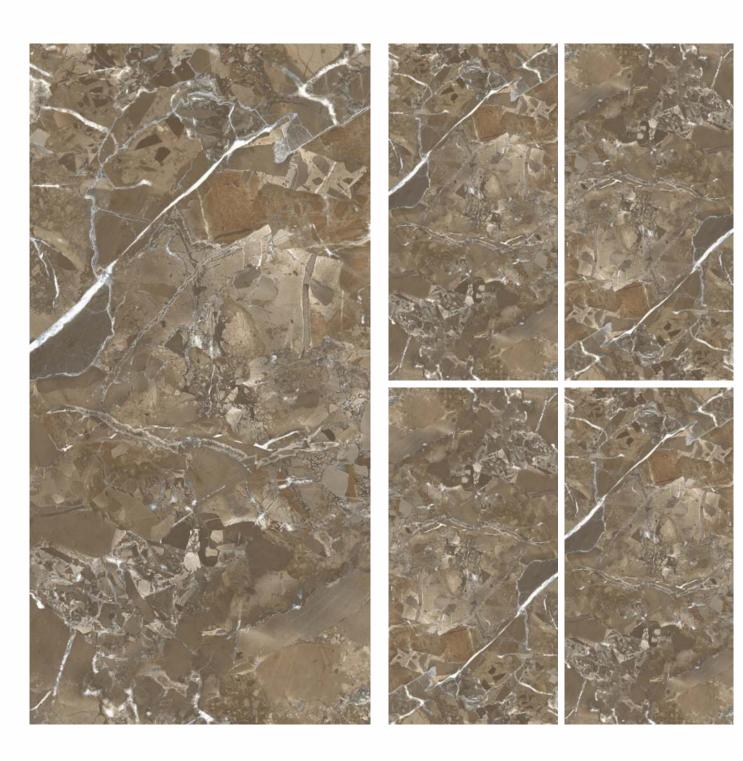
random design





coyate brown





coyate brown

600x 1200mm



Thickness:9mm



Finish: **HIGH GLOSS**



high strength



ECO FRIENDLY

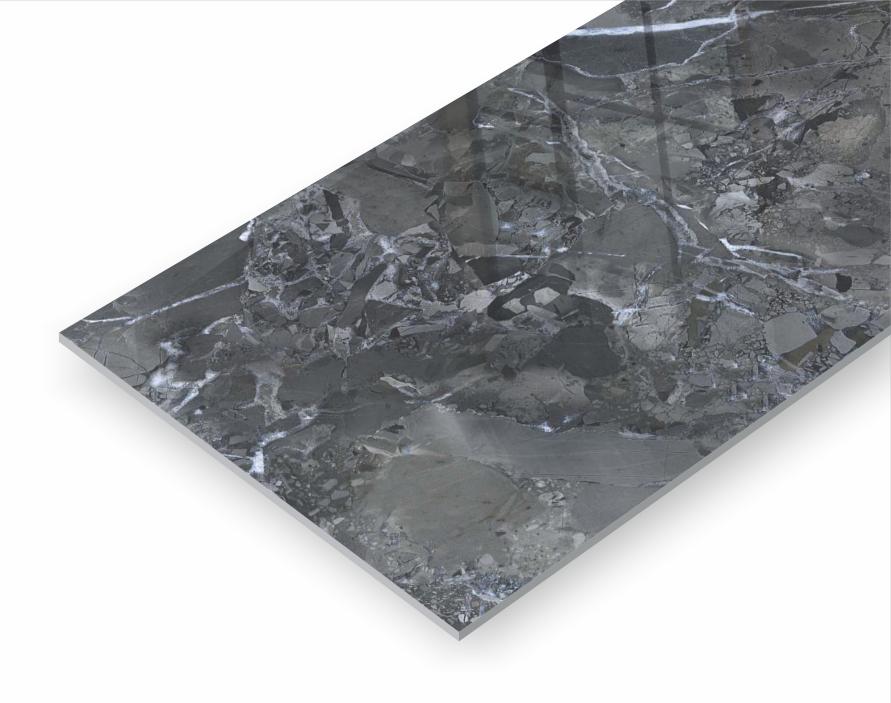


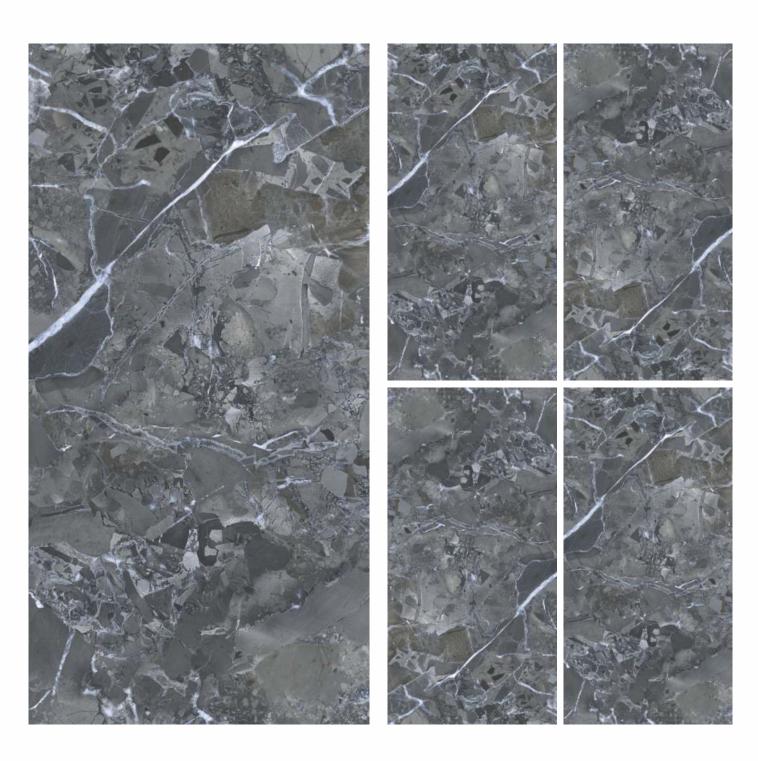
random design





coyate nero





coyate nero

600x 1200mm



Thickness: 9mm



Finish: **HIGH GLOSS**



high strength



ECO FRIENDLY

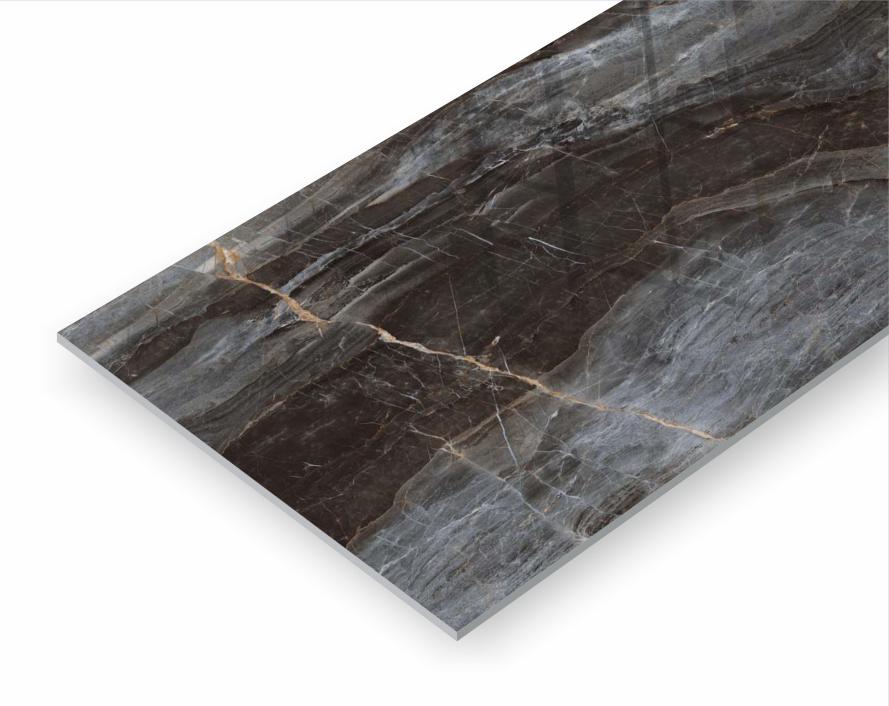


random design





martian grey







martian grey

600x 1200mm



Thickness: 9mm



Finish: **HIGH GLOSS**



high strength



ECO FRIENDLY

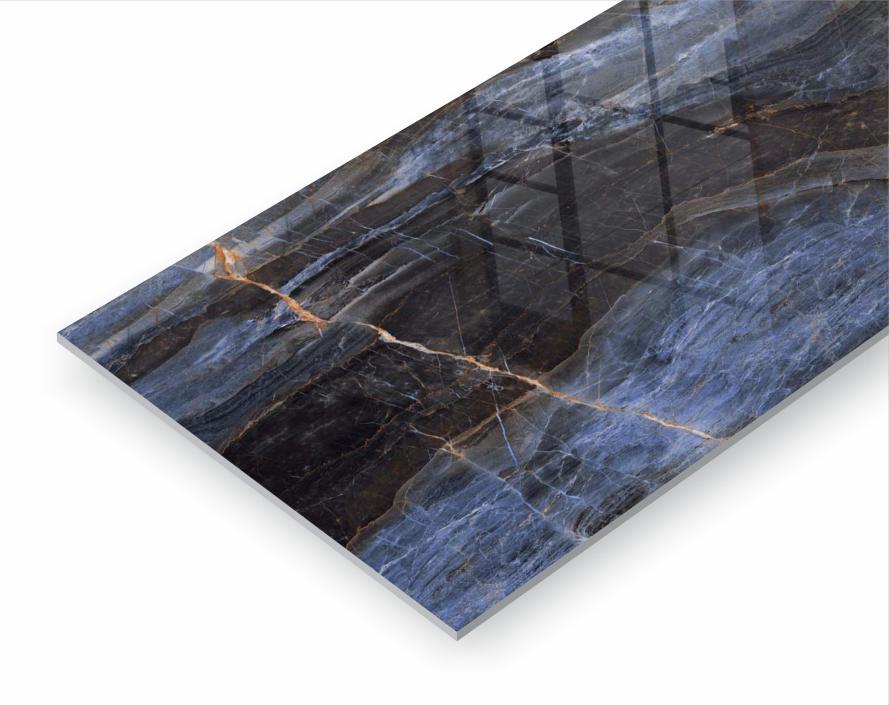


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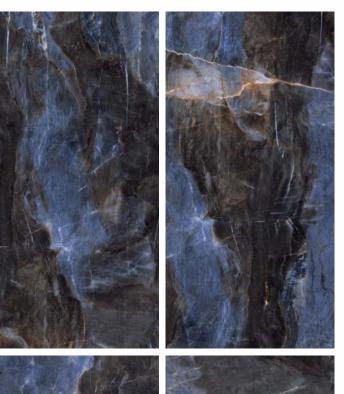




martian blue











martian blue





Thickness:9mm



Finish: **HIGH GLOSS**



HIGH STRENGTH



ECO FRIENDLY



random design

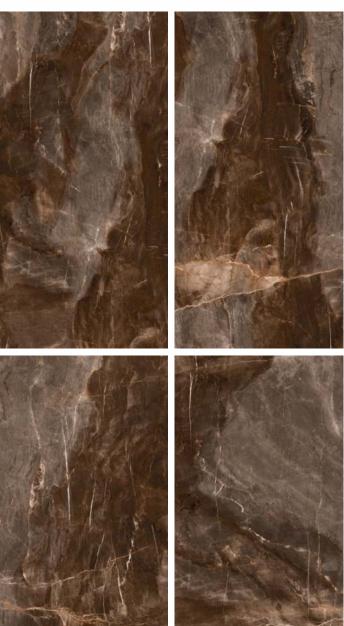




martian brown







martian brown

600x 1200mm



Thickness: 9mm



Finish: **HIGH GLOSS**



HIGH STRENGTH



ECO FRIENDLY



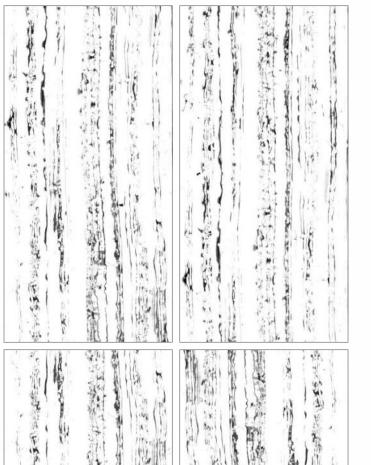
random design





pearl portro 600x 1200mm





pearl portro

600x 1200mm



Thickness: 9mm



Finish: **HIGH GLOSS**



HIGH STRENGTH



ECO FRIENDLY

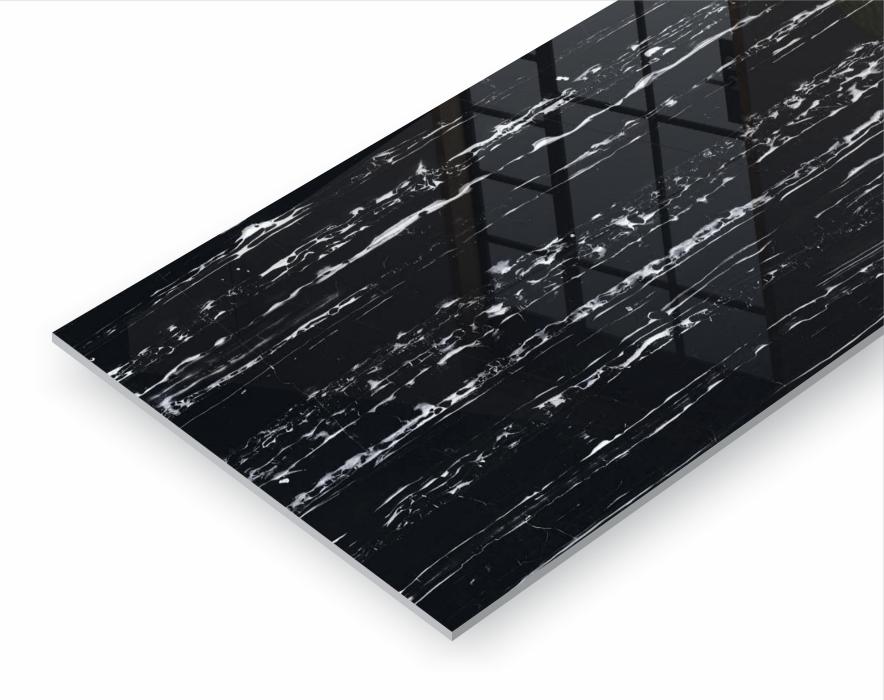


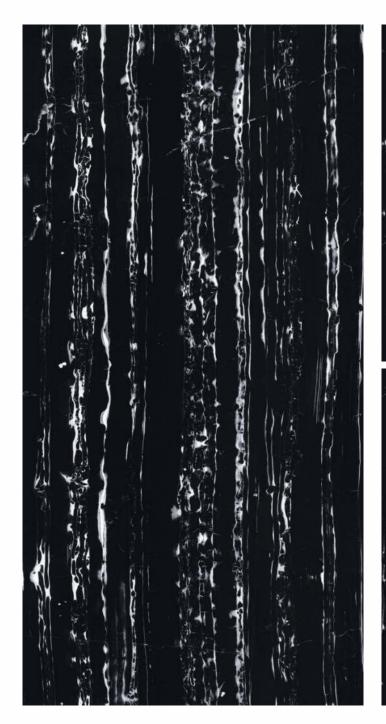
RANDOM DESIGN

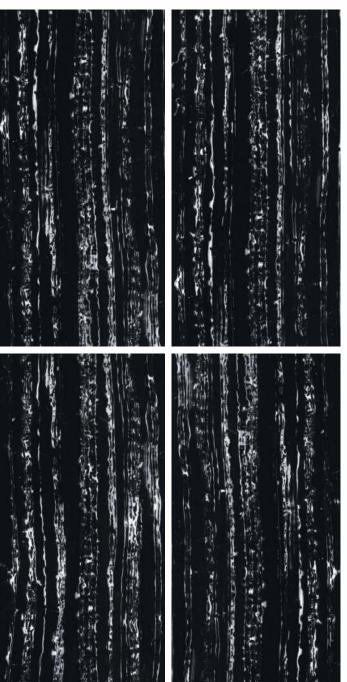




white portro







white portro

600x 1200mm



<u></u> ⊤ı

Thickness: 9mm



Finish: **HIGH GLOSS**



HIGH STRENGTH



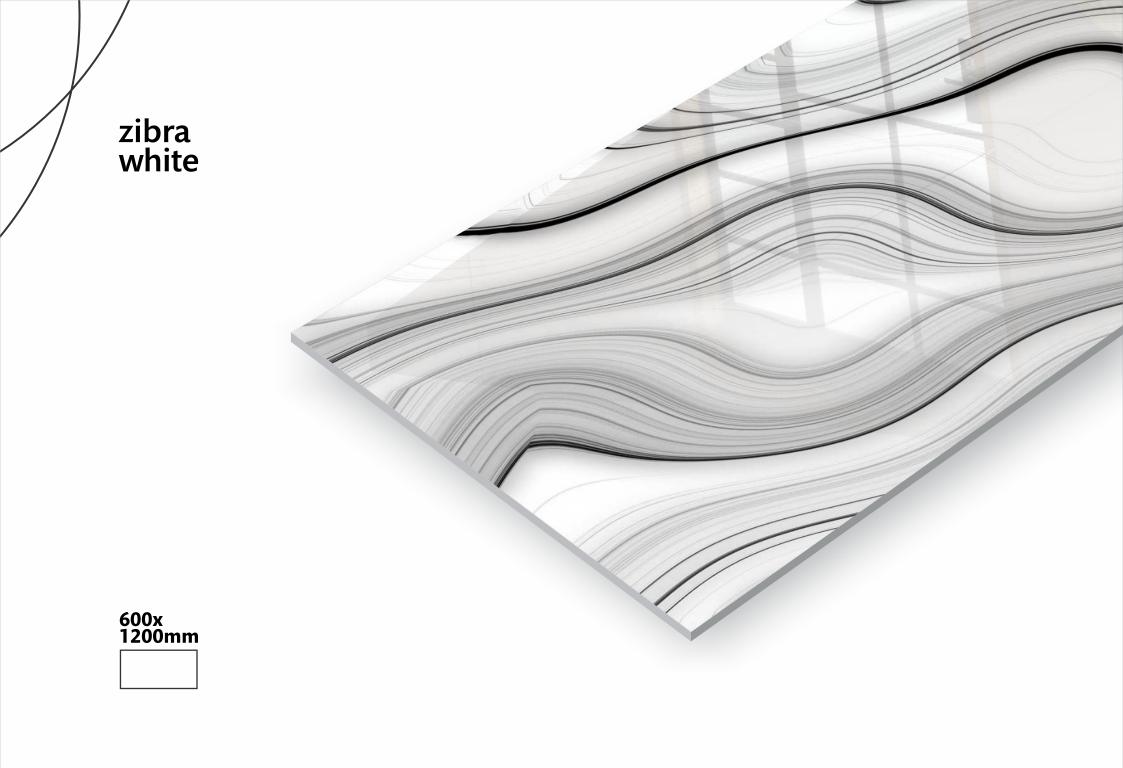
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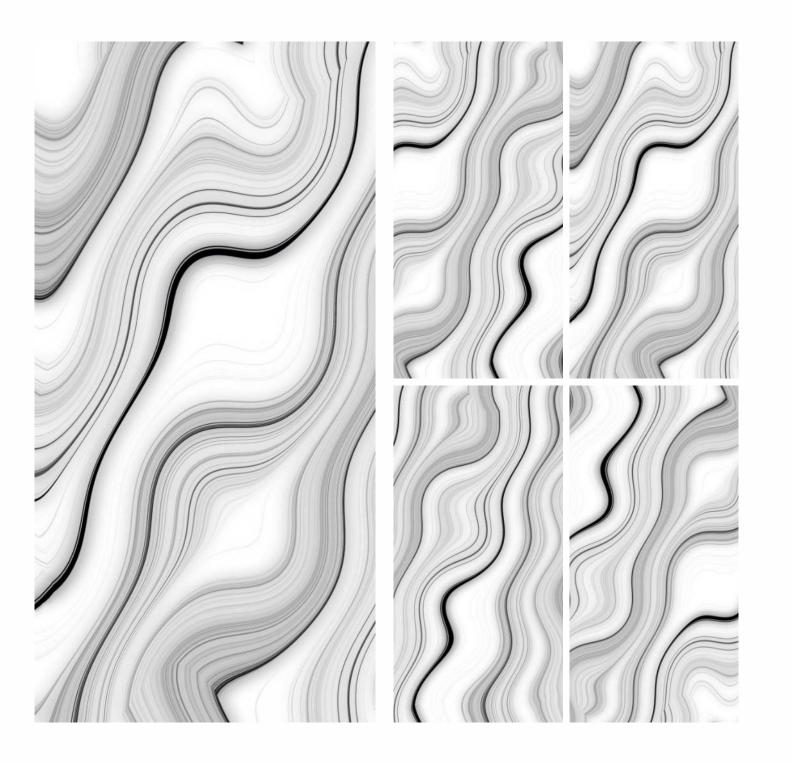


random design









zibra white

600x 1200mm



Thickness:9mm



Finish: **HIGH GLOSS**



HIGH STRENGTH



ECO FRIENDLY

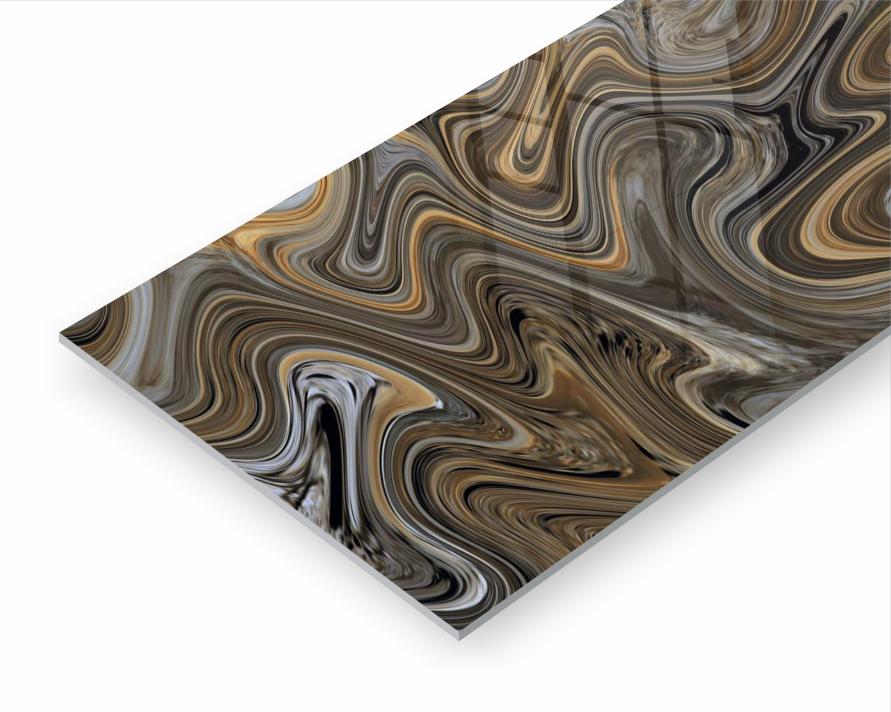


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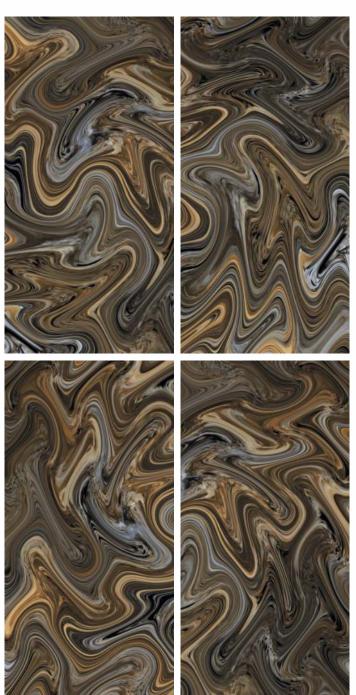




strom brown







strom brown

600x 1200mm



Thickness: 9mm



Finish: **HIGH GLOSS**



HIGH STRENGTH



ECO FRIENDLY



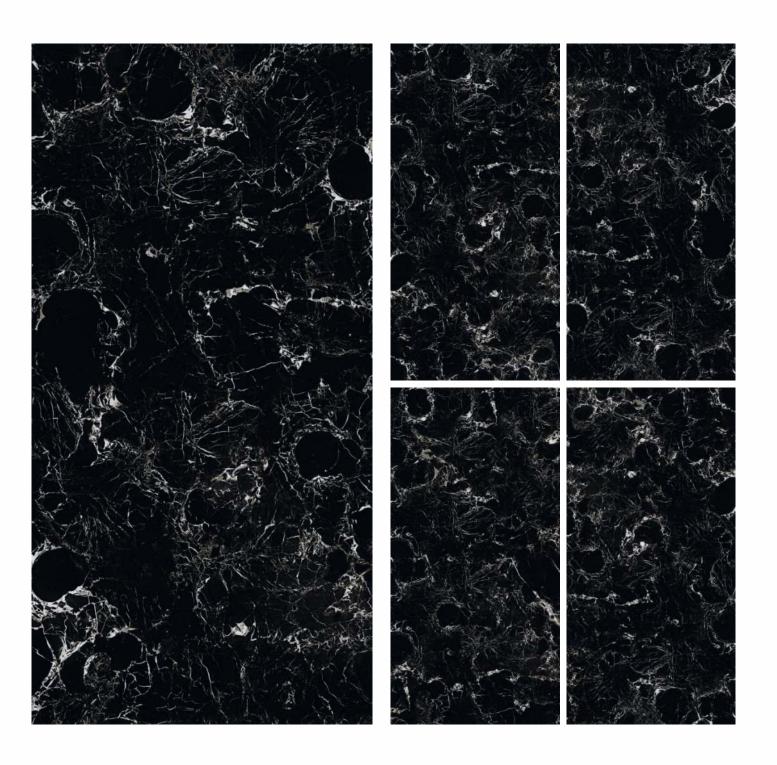
random design





portro black



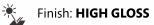


portro black

600x 1200mm



Thickness: 9mm







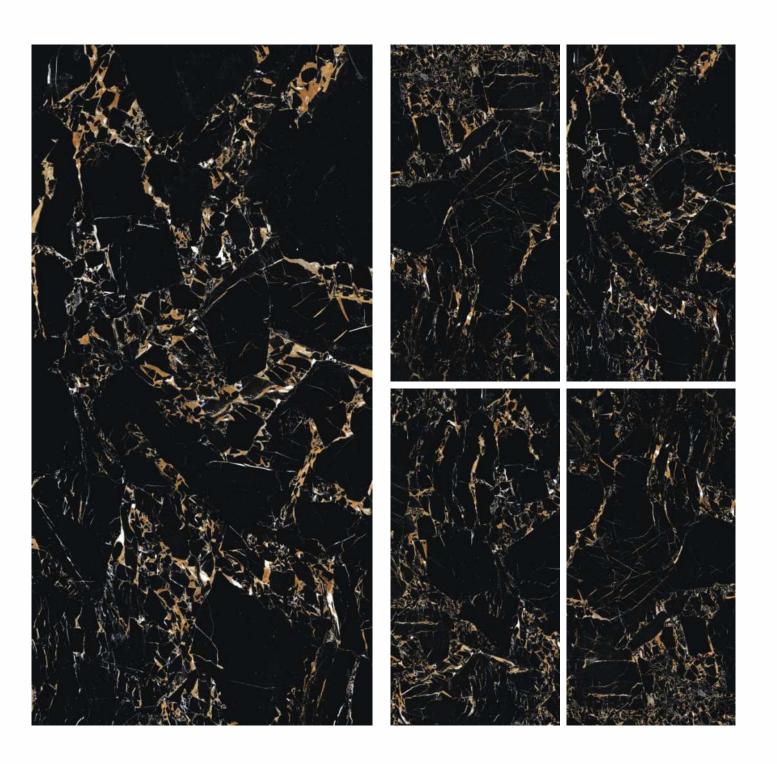






portro brown





portro brown

600x 1200mm



Thickness: 9mm

Finish: **HIGH GLOSS**



HIGH STRENGTH



ECO FRIENDLY



random design

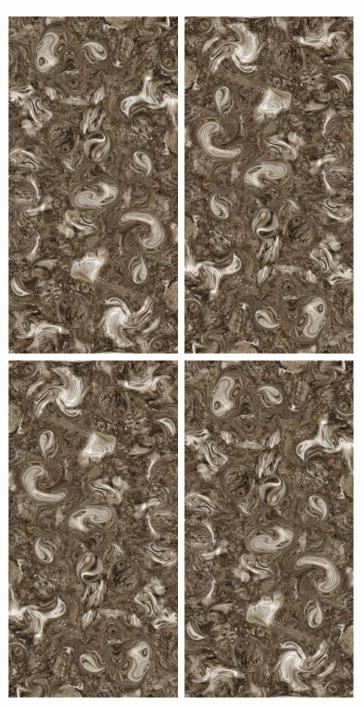




spiral choco







spiral choco

600x 1200mm



Thickness: 9mm



Finish: **HIGH GLOSS**



HIGH STRENGTH



ECO FRIENDLY



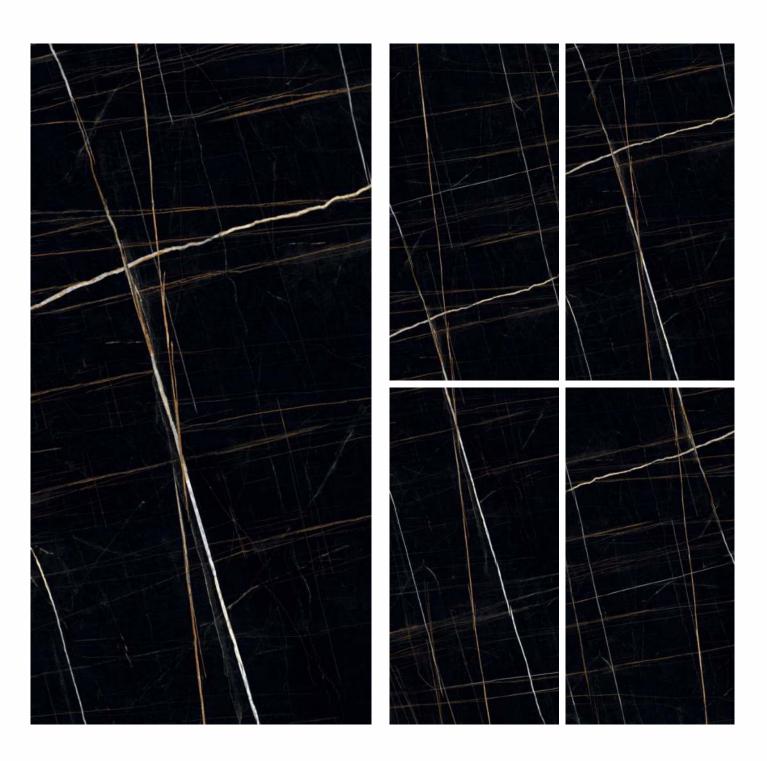
random design





saint laurent





saint laurent

600x 1200mm



Thickness: 9mm

Finish: **HIGH GLOSS**



high strength



ECO FRIENDLY



random design





Technical Specifications

CHARACTERISTICS	STANDARD AS PER ISO-13006/EN14411 GROUP BIA	OUR VALUE OF PGVT	OUR VALUE OF GVT	TEST METHOD
REGULATORY PROPERTIES				
Deviation in length & width	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Deviation in thickness	±5.0 %	±4.0 %	±4.0 %	ISO-10545-2
Straightness in side	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Rectangularity	±0.6 %	±0.1 %	±0.1 %	ISO-10545-2
Surface flatness	±0.5 %	±0.2 %	±0.2 %	ISO-10545-2
Color difference	Unaltered	No change	No change	ISO-10545-16
Glossiness	As per mfg.	Min. 90%	Min. 4%	GLOSSOMETER
SURFACE MECHANICAL PROPERTIES				
Water absorption	< 0.50 %	< 0.05 %	< 0.05 %	ISO-10545-3
Apparent density	> 2.0 g/cc	> 2.10 g/cc	> 2.10 g/cc	DIN 51082
MASSIVE MECHANICAL PROPERTIES				
Modulus of rupture	Min. 35 N/mm ²	Min. 40 N/mm ²	Min. 40 N/mm²	ISO-10545-4
Breaking strength	Min. 1300 N	Min. 2000 N	Min. 2000 N	ISO-10545-4
Impact resistance	as per mfg.	Min. 0.55	Min. 0.55	ISO-10545-5
SURFACE MECHANICAL PROPERTIES				
Surface abrasion resistance	as per mfg.	Min. Class-3	Min. Class-4	ISO-10545-7
MOH's hardness	as per mfg.	Min. 4	Min. 5	EN 101
THERMO HYDROMETRIC PROPERTIES				
Frost resistance	No damage	No damage	No damage	ISO-10545-12
Thermal shock resistance	No damage	No damage	No damage	ISO-10545-9
Moisture expansion	Nil	Nil	Nil	ISO-10545-10
Thermal expansion (COE)	Max. 9.0x10 ⁻⁶	Max. 6.5x10 ⁻⁶	Max. 6.5x10 ⁻⁶	ISO-10545-8
Crazing resistance	as per mfg.	Min. 10 Cycle	Min. 10 Cycle	ISO-10545-11
CHEMICAL PROPERTIES				
Chemical resistance	No damage	No damage	No damage	ISO-10545-13
Stain resistance	Resist ant	Resistant	Resistant	ISO-10545-14
SAFETY PROPERTIES				
Slip resistance	as per mfg.	> 0.40	> 0.40	ISO-10545-17
Fire resistance	as per mfg.	Fireproof	Fireproof	N. A.
Lead & Cadmium given off by glazed tiles	as per mfg.	Doesn't yield Pb & Cd	Doesn't yield Pb & Cd	ISO-10545-15

Packing Details

Sr. No.		Thickness (approx*)	Pieces / Box	Area / Box (approx*)	Wt. Kg. (approx*)
1	600x1200 mm	9mm	2pcs.	1.44 sq. mtr.	29

Cutting Specifications

Cutting with disk

In order to do a correct cutting into one slab 12mm (1/2") it is recommended the use of segmented cutting disks and specifications as described below.

(m/min)-(feet/min)	Cutting speed	
300 mm - 12" 2600 rpm 1/2 m/min - 4 feet	/min	
350 mm - 14" 2300 rpm 1/2 m/min - 4 feet	/min	
400 mm - 16" 1900 rpm 1/2 m/min - 4 feet	/min	

To ensure correct finishes, it is recommended lowering the speed at both ends to 25% 0.3m/min - 1 feet/min. If the cutting also requires beveling it is also recommend to slow the speed in the cutting path to 0.6 m/min - 2feet/min.

In order to avoid stress into the slab, it is imperative the use of cutting surfaces that are perfectly levelled and good disk refrigeration. The disk must have a direct application to the cutting edge with refrigeration liquid or water during all the operation.

For inner cutting, as it has been said before, is mandatory the prior drilling at the corners to ensure a $5\,\mathrm{mm}$ - $3/16^\circ$ radius. Therefore, the drill must have $10\,\mathrm{mm}$ - $6/16^\circ$ diameter or more.

Water iet cutting

Before starting the waterjet cutting it is advisable to secure the surface and check the flatness of the slab on the support structure for cutting.

Unless necessary (Ex. to create a cavity), the cut must begin and finish outside the slab, always respecting $50~\text{mm} \cdot 2^\circ$ of perimeter during the cutting to avoid accumulation of stresses. The pressure should not exceed 4000~bar and the linear cutting speed should be around 0.6~m / $\text{min} \cdot 2^\circ$ feet / min

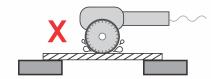
As long as the technical capacity of the cutting machine allows it, it is advisable to finish all the cuts towards the edge of the slab and avoid all the endings at the central area of the slab.

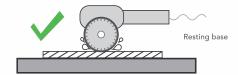
Cutting stresses

In order to minimize the residual stresses in a slab it is advisable, regardless of the cutting method employed, to remove 25~mm - 1" from the total perimeter of the slab.

This not only mitigates the future stresses but also eliminates all possible stress that the material has accumulated during its manufacture, handling or transport until is finally done any operation into the slab.

Cutting





Drilling

