600x1200mm | PGVT Glossy Series



enlightened with **pseudo diamonds**

a high reflective surface displaying the shimmer and rich penchant for decor.



600x1200mm | PGVT Glossy Series



restaurants



spa-wellness



big projects



shops/offices



living



bathroom



kitchen



children-friendly spaces

live your style everywhere

With Design Your Slabs you can implement your creative ideas anywhere, with the guarantee of obtaining the maximum results from an aesthetic and technical perspective. In interior spaces, to give colour, character and personality to commercial and residential environments and in places dedicated to hospitality, entertainment and conviviality; in particularly wet areas such as spas, and wellness centres, and outdoors, with the creation of attractive façades, walls or other interventions with a surprising and long-lasting decorative impact.



untouched fragment of nature

fancy the elegance of a immaculate charisma that casts a spell on you.



eco friendly

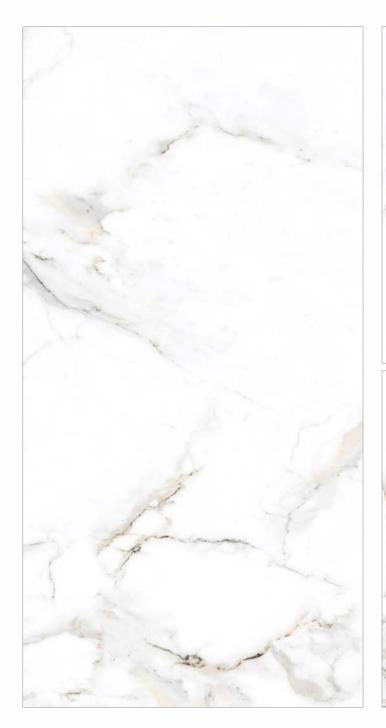
random design

Now maintenance



statuario marble









statuario marble





<u></u>

Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



random design

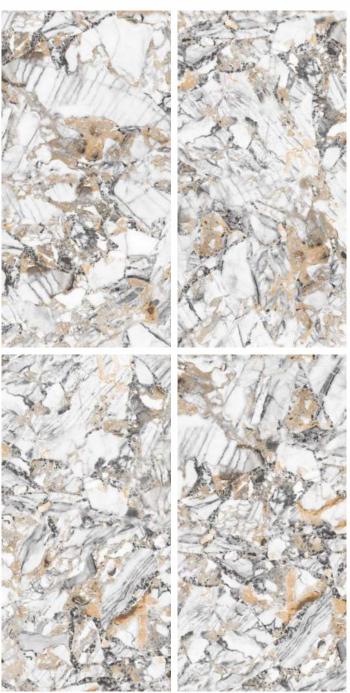




amazonia real







amazonia real





Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



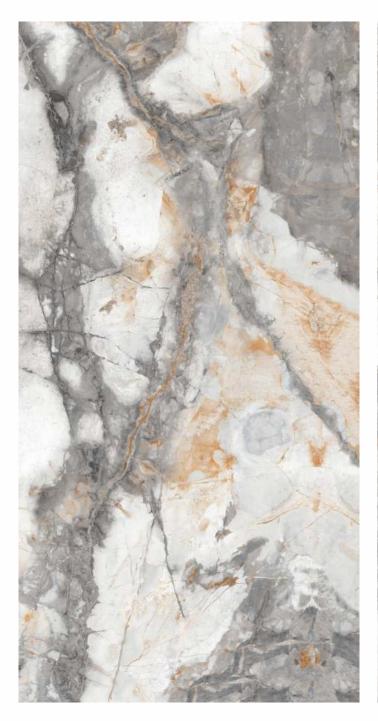
random design

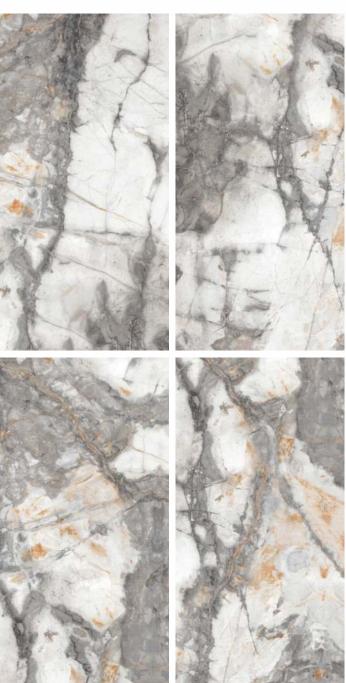




invisible grey







invisible grey





Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



random design

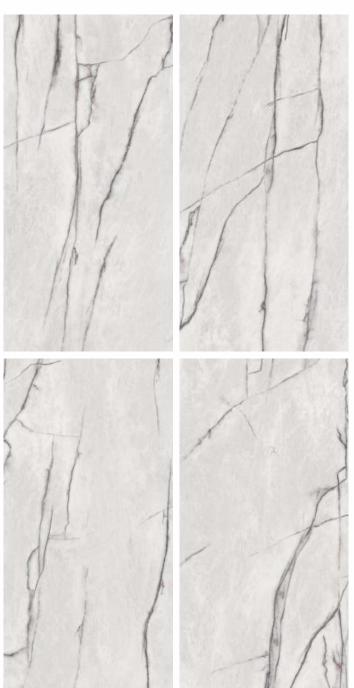




lilac white







lilac white





Thickness: 9mm



Finish: **GLOSSY**



high strength



ECO FRIENDLY



random design











alaska beige granite





<u>→</u> Th

Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



random design

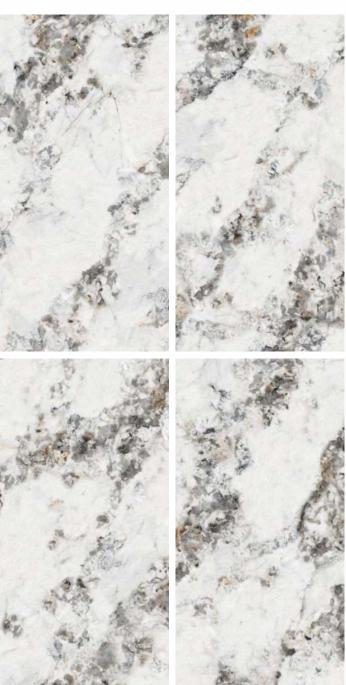




blanc luminix







blanc luminix





<u></u>

Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



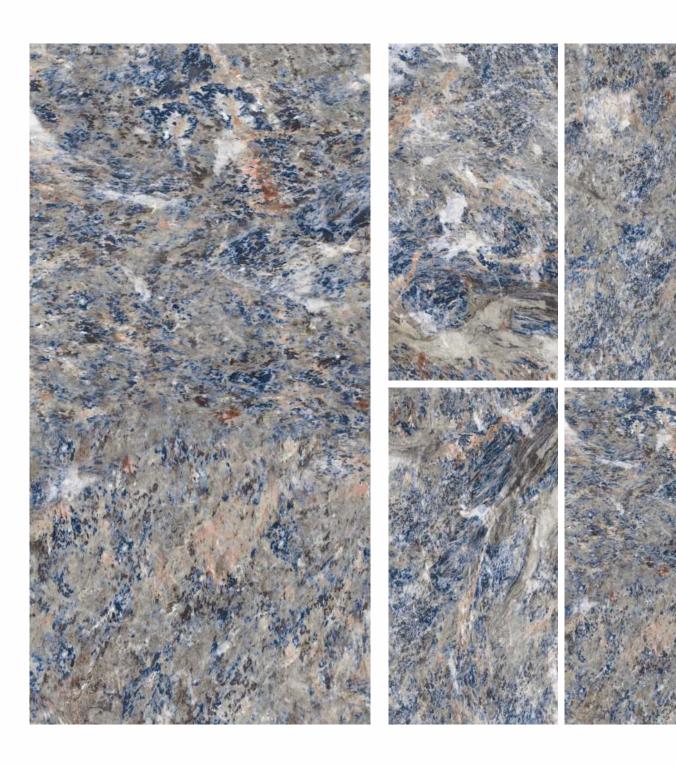
random design





azul bahia





azul bahia

600x 1200mm



Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



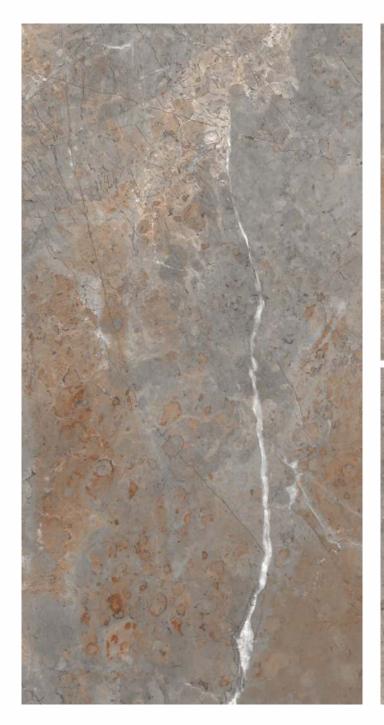
random design





flurry grey







flurry grey





Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



random design





flurry brown







flurry brown





Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



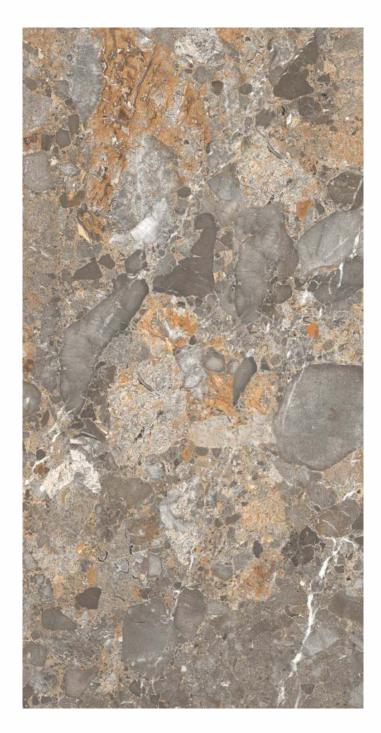
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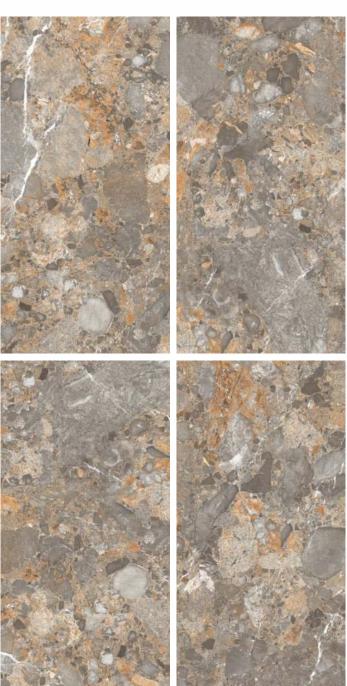




ceppo di grey







ceppo di grey





Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



random design

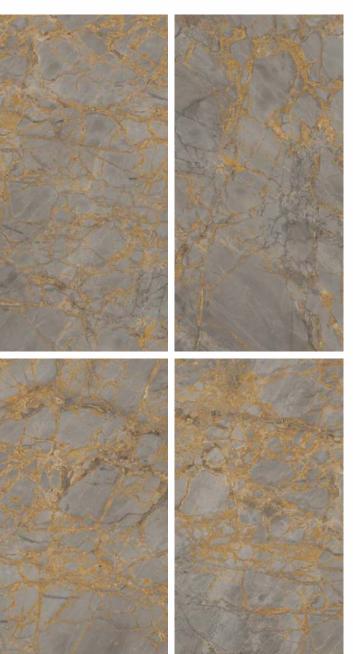




hakate dragon







hakate dragon





Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY

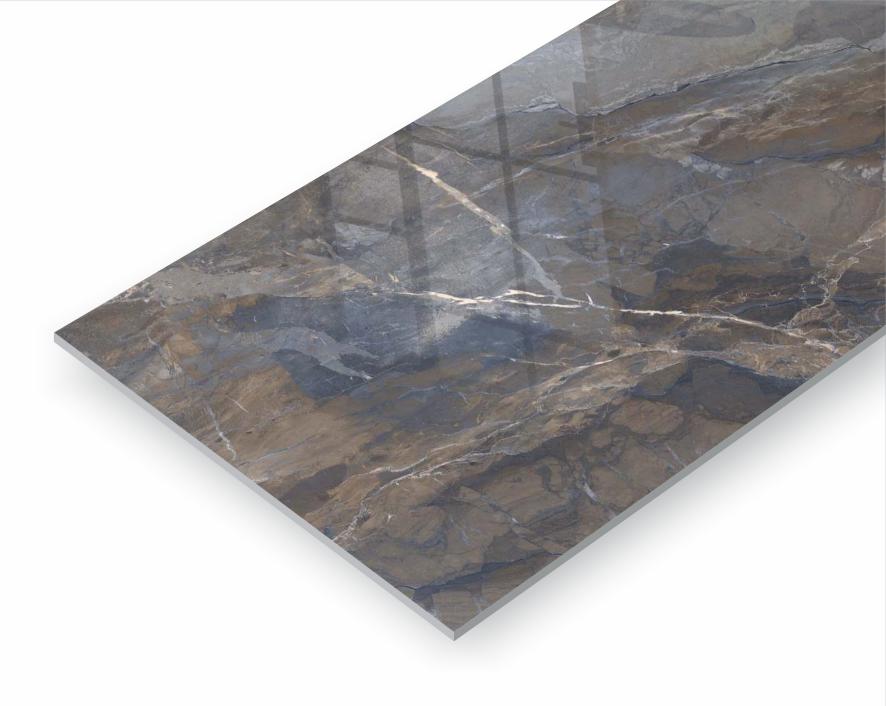


random design





illusion blue







illusion blue





Thickness:9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



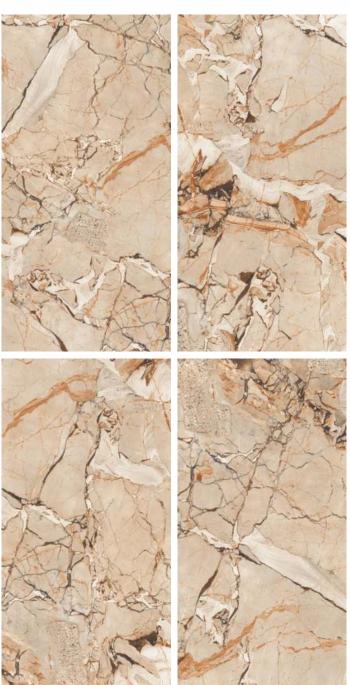
random design











sarran colin brown





Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



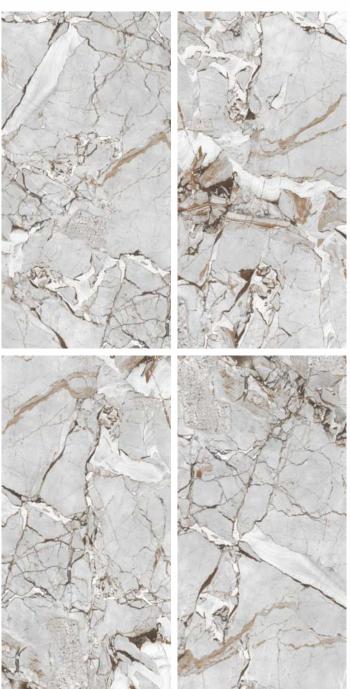
random design











sarran colin grey





Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



random design





cortina sand







cortina sand





Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



random design





cortina taupe







cortina taupe





Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



random design





explosion blue







explosion blue





Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



random design





explosion fusion







explosion fusion





Thickness:9mm



Finish: **GLOSSY**



HIGH STRENGTH



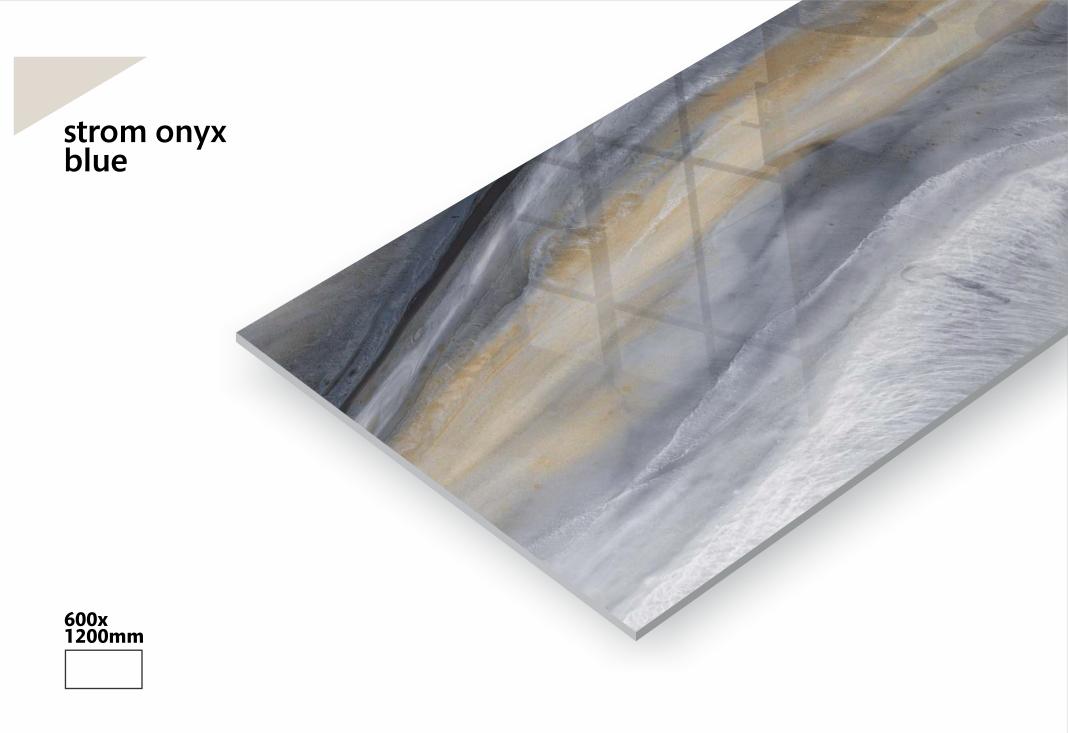
ECO FRIENDLY



random design











strom onyx blue





<u></u>

Thickness: 9mm



Finish: **GLOSSY**



high strength



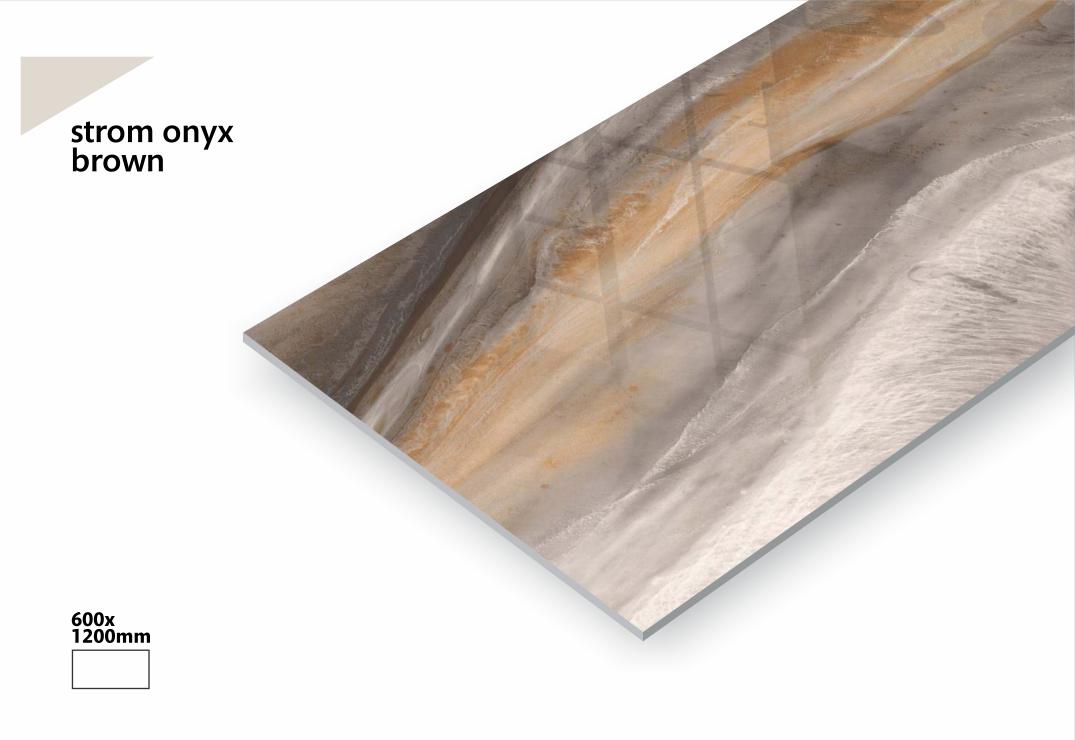
ECO FRIENDLY

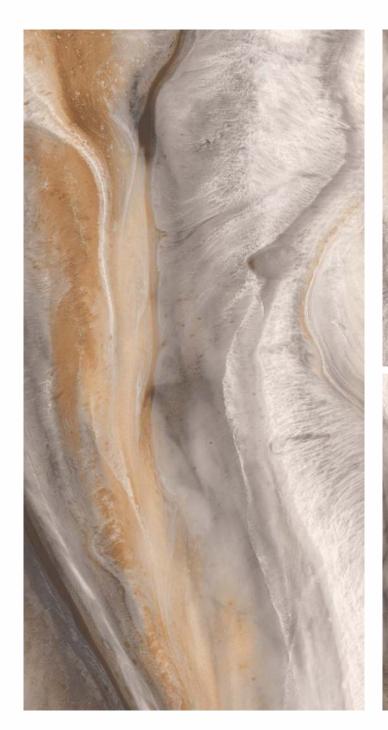


random design











strom onyx brown





<u></u>

Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY

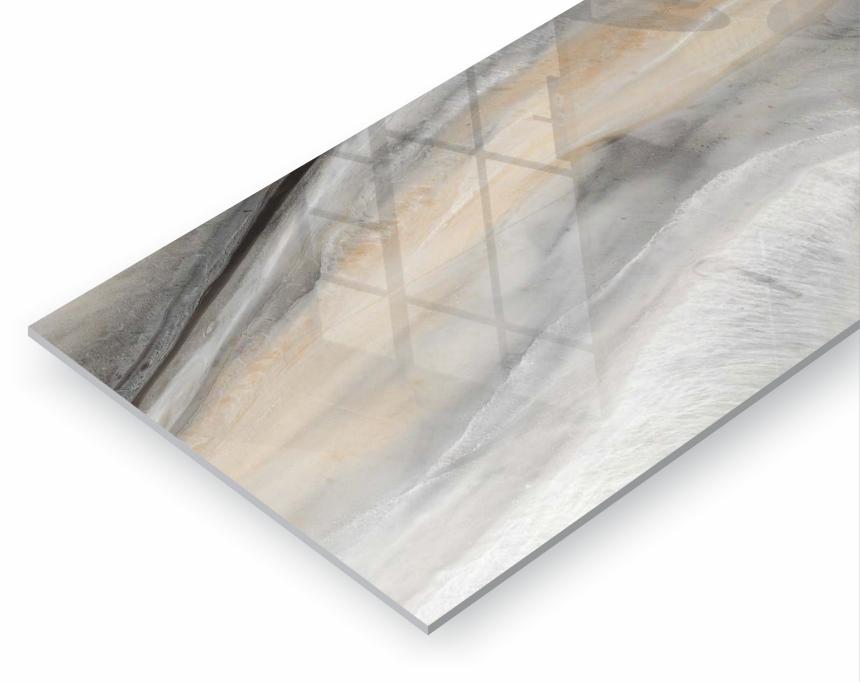


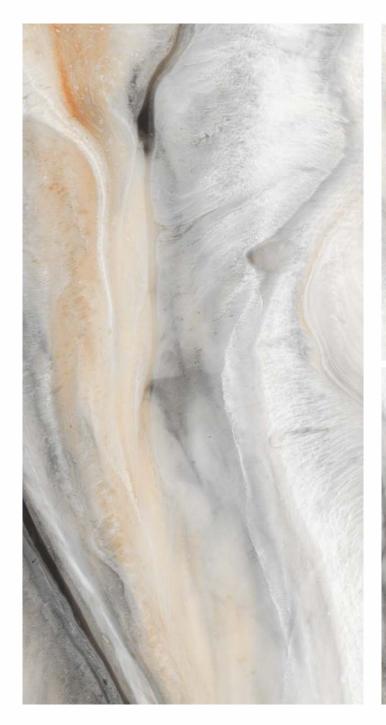
random design













strom onyx grey





<u></u>

Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY

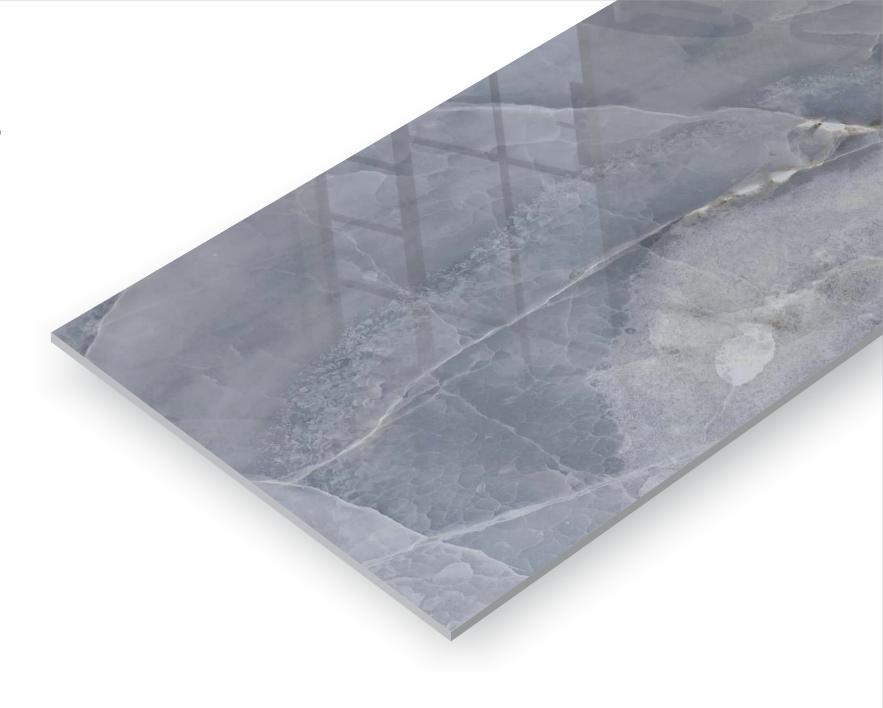


random design





aris blue onyx







aris blue onyx





Thickness: 9mm



Finish: **GLOSSY**



high strength



ECO FRIENDLY



random design











aris brown onyx





<u></u>

Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



random design











archiekins onyx





<u></u>

Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



random design





grano grey







grano grey





<u></u>

Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



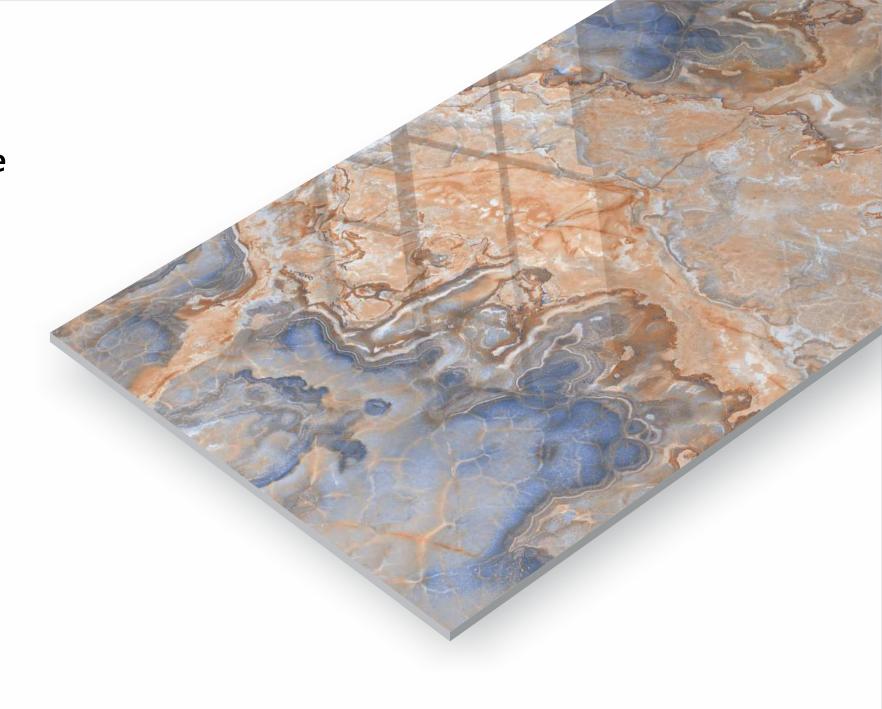
ECO FRIENDLY

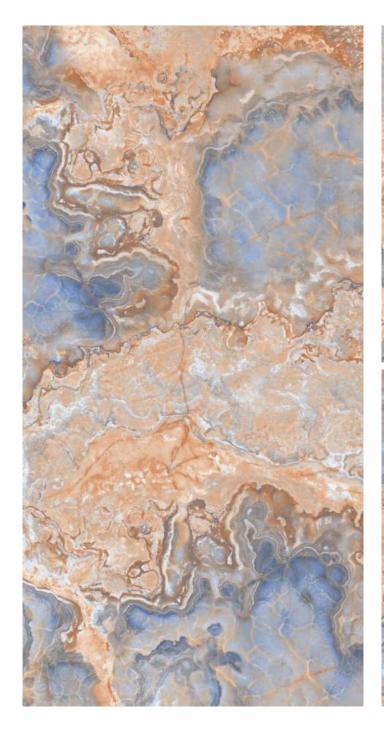


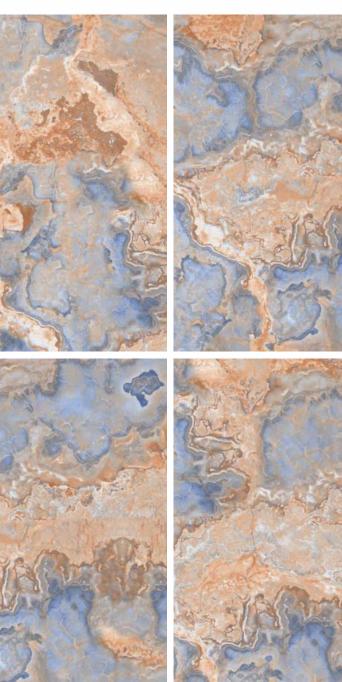
RANDOM DESIGN



coral reef blue







coral reef blue





Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY

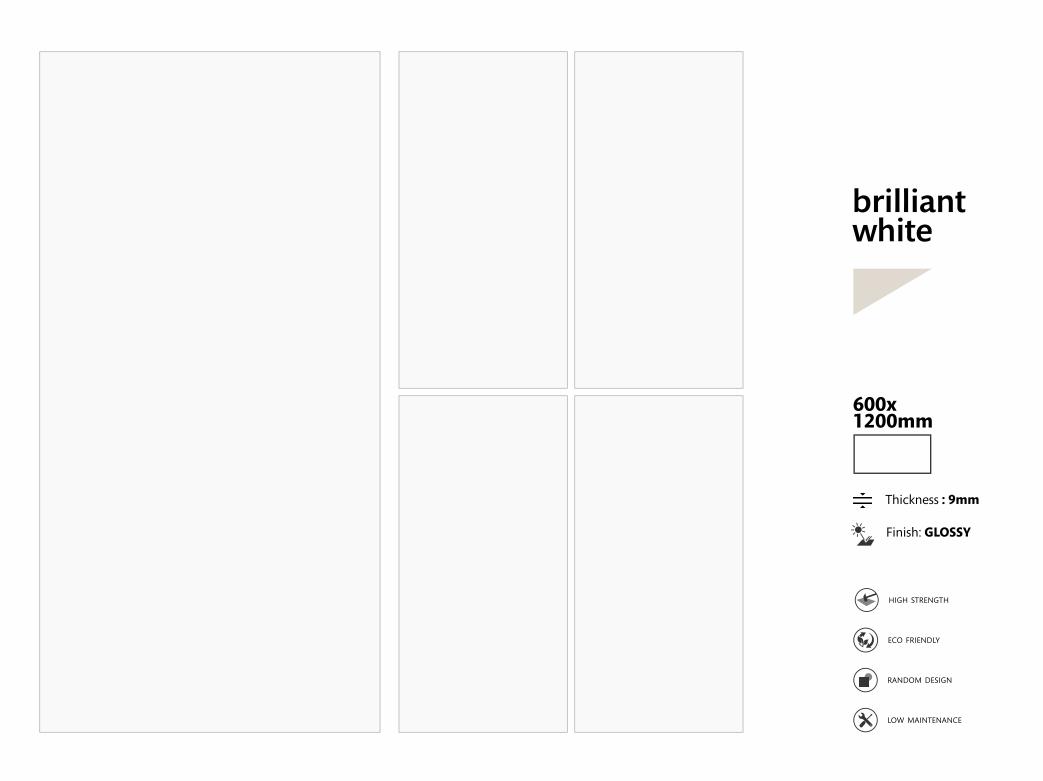


random design



brilliant white





super statuario





super statuario





<u></u>

Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



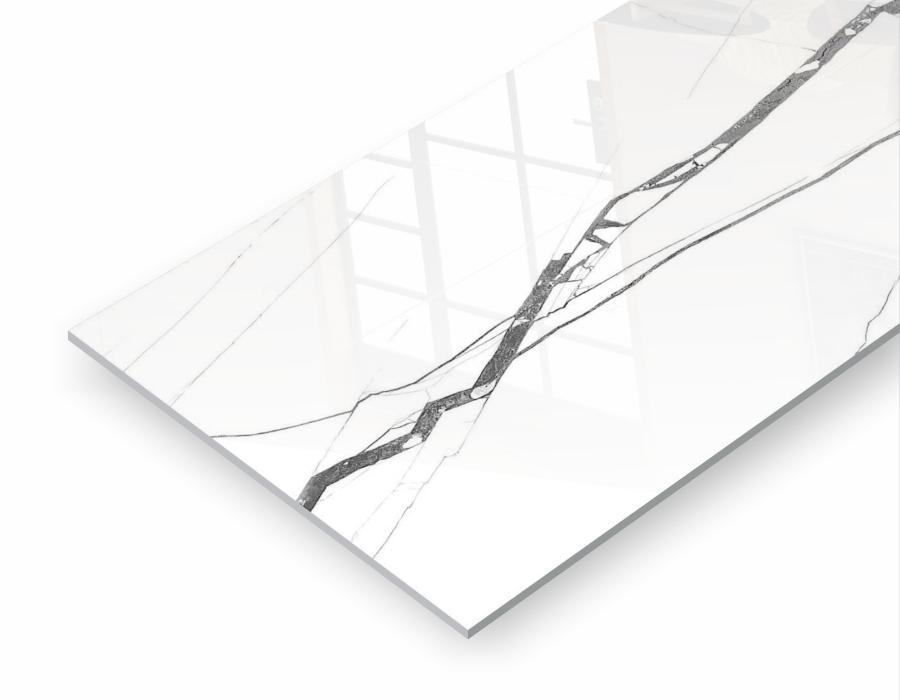
ECO FRIENDLY

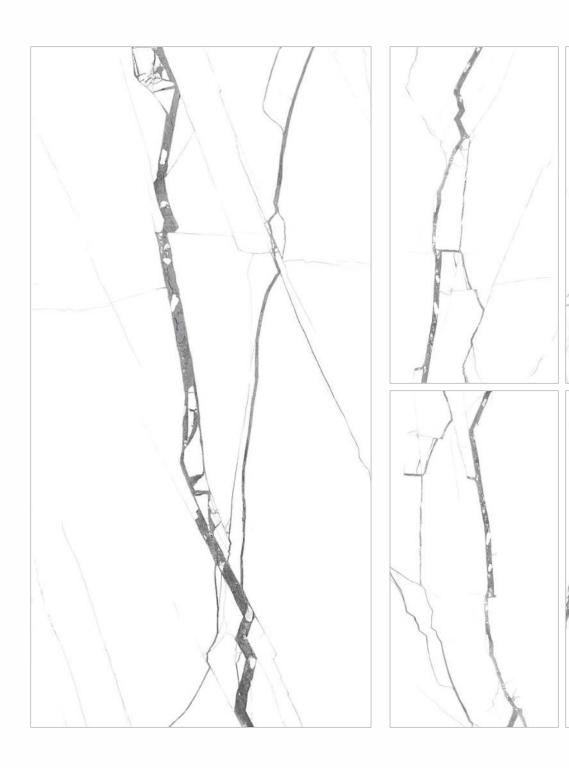


random design



vienna white





vienna white





Thickness: 9mm



Finish: **GLOSSY**



high strength



ECO FRIENDLY



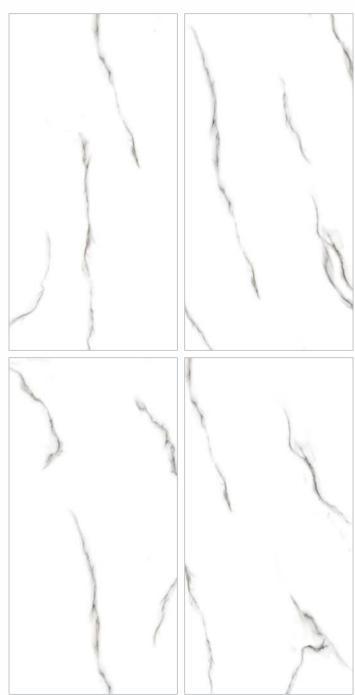
random design



statuario grey







statuario grey





Thickness: 9mm



Finish: **GLOSSY**



high strength



ECO FRIENDLY



random design



imperial statuario







imperial statuario





Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



RANDOM DESIGN



classic carrara







classic carrara





<u></u>

Thickness: 9mm



Finish: **GLOSSY**



high strength



ECO FRIENDLY



random design





carbon carrara









carbon carrara





Thickness: 9mm



Finish: **GLOSSY**



high strength



ECO FRIENDLY



random design





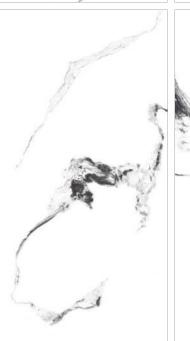
carrara black













carrara black





🛨 Th

Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



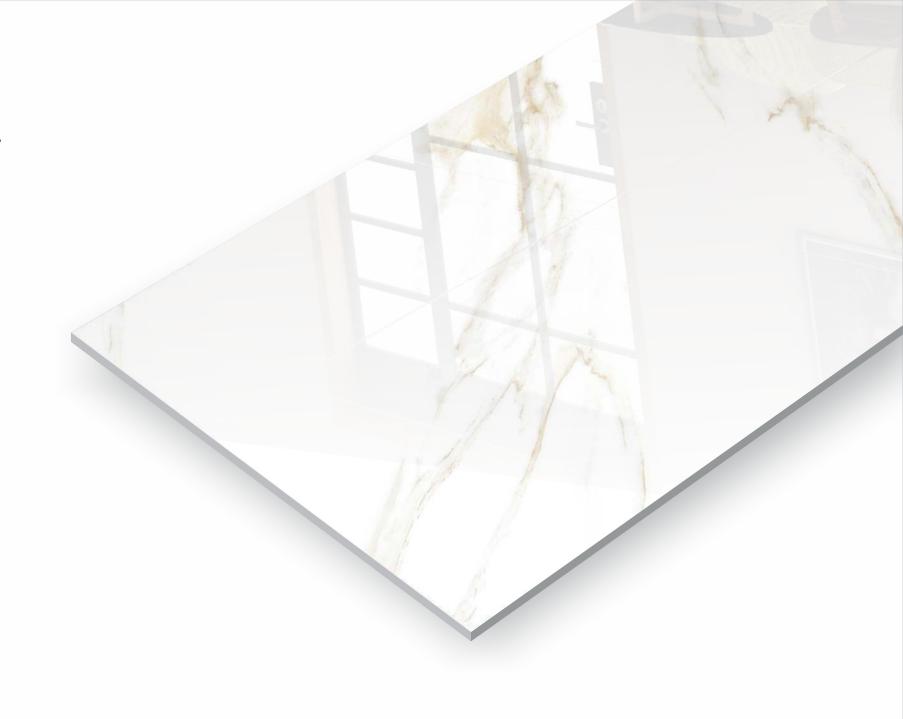
ECO FRIENDLY



random design



carrara alaska







carrara alaska



600x 1200mm



<u></u>

Thickness: 9mm



Finish: **GLOSSY**



high strength



ECO FRIENDLY



random design



carrara perla







carrara perla





<u></u> ⊤ŀ

Thickness: 9mm



Finish: **GLOSSY**



high strength



ECO FRIENDLY



random design







ocean white onyx





Thickness: 9mm



Finish: **GLOSSY**



high strength



ECO FRIENDLY



random design



natural carrara







natural carrara





 $\stackrel{\bullet}{=}$

Thickness: 9mm



Finish: **GLOSSY**



high strength



ECO FRIENDLY



random design



italian statuario





italian statuario





<u></u>

Thickness: 9mm



Finish: **GLOSSY**



high strength



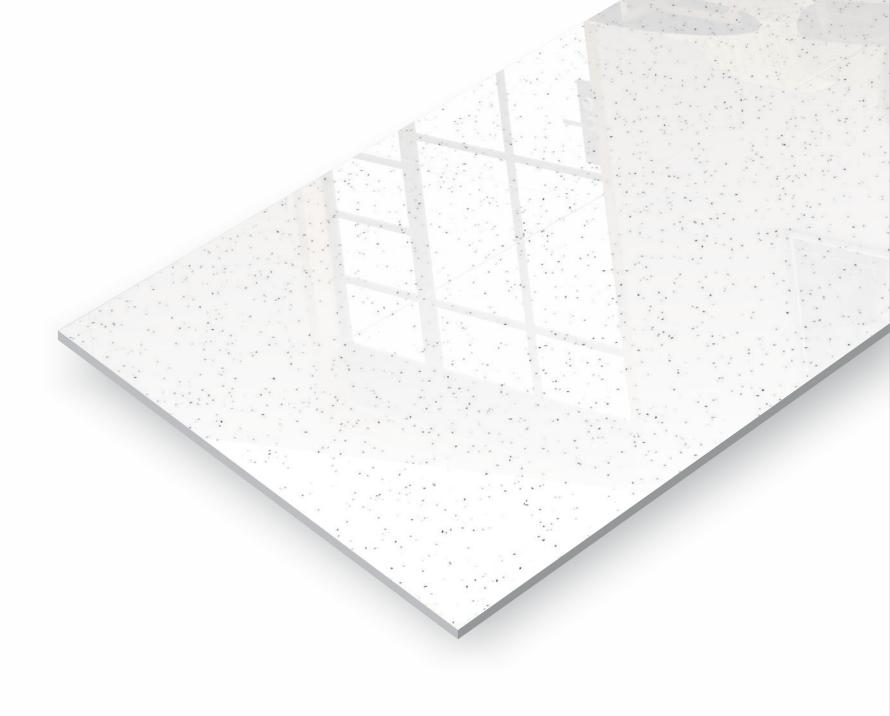
ECO FRIENDLY

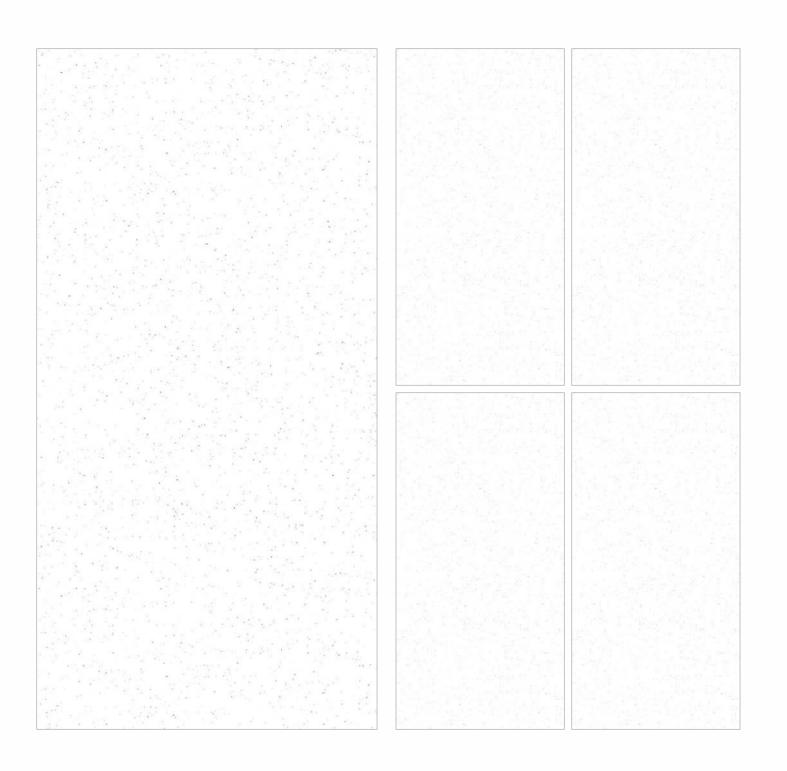


random design



black crystel





black crystel





Thickness:9mm



Finish: **GLOSSY**



HIGH STRENGTH



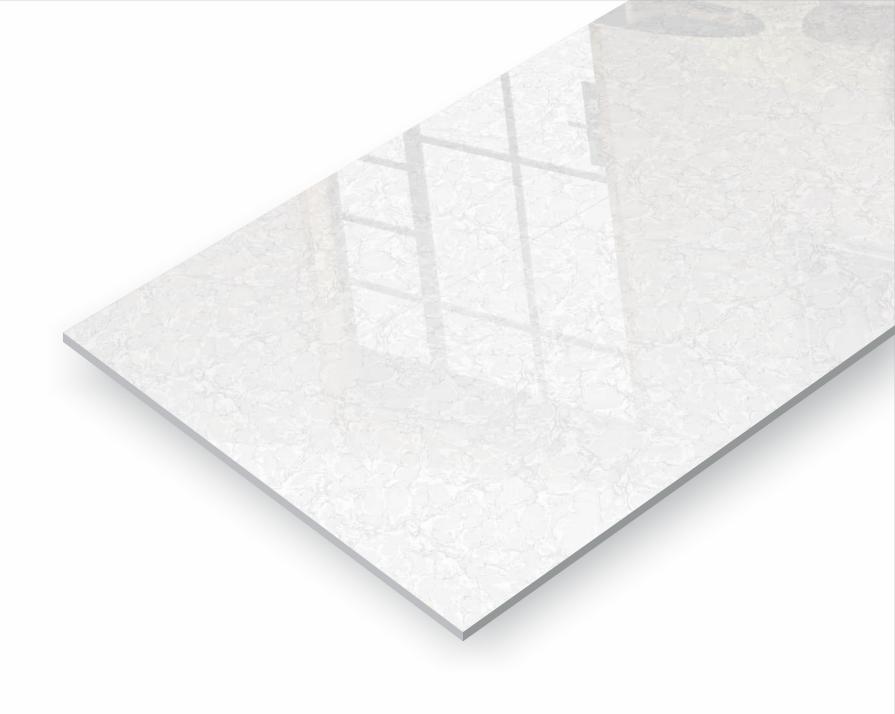
ECO FRIENDLY

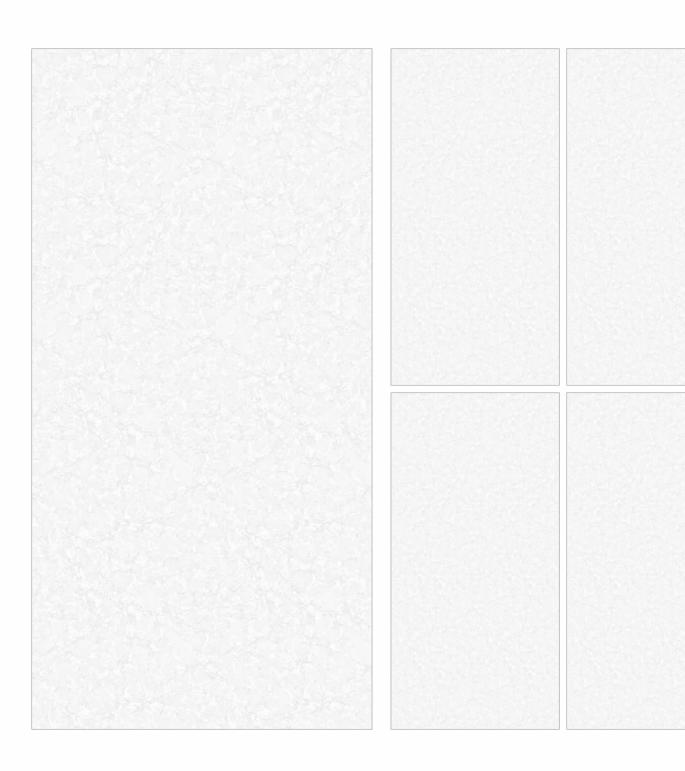


RANDOM DESIGN



paper grey





paper grey





Thickness: 9mm



Finish: **GLOSSY**



high strength



ECO FRIENDLY

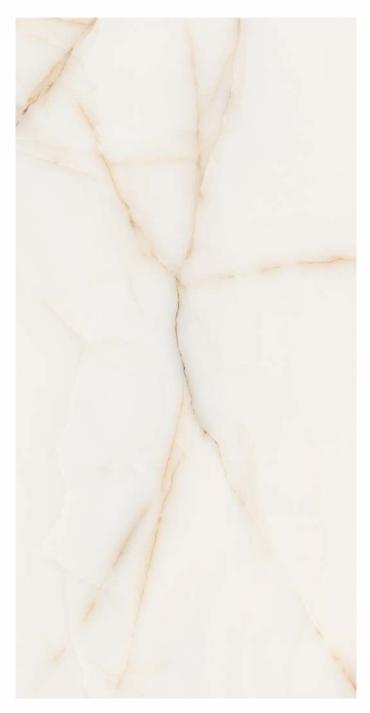


RANDOM DESIGN



onyx crema







onyx crema





Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



random design



antisky onyx







antisky onyx





<u></u>

Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



random design





italian onyx







italian onyx





<u>*</u>

Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY

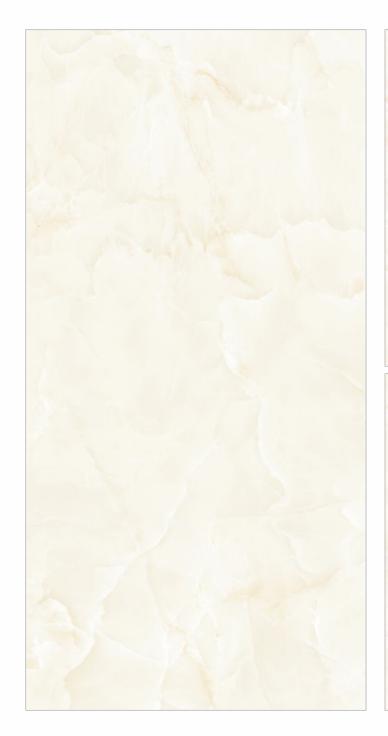


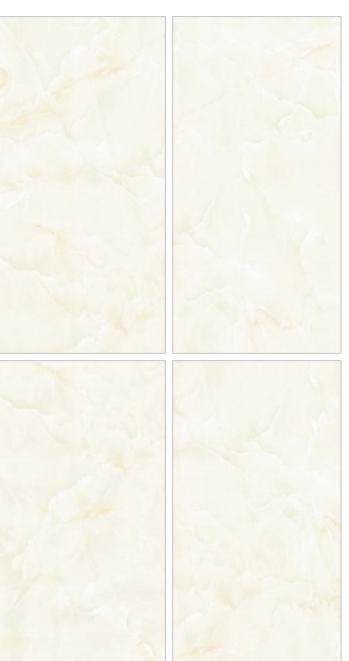
random design



golden onyx







golden onyx





Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



random design



white onyx







white onyx





<u></u>

Th

Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



random design



botticino real







botticino real





<u></u>

Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



random design









botticino





<u></u>

Thickness: 9mm



Finish: **GLOSSY**



HIGH STRENGTH



ECO FRIENDLY



random design



Technical Specifications

CHARACTERISTICS	STANDARD AS PER ISO-13006/EN14411 GROUP BIA	OUR VALUE OF PGVT	OUR VALUE OF GVT	TEST METHOD
REGULATORY PROPERTIES				
Deviation in length & width	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Deviation in thickness	±5.0 %	±4.0 %	±4.0 %	ISO-10545-2
Straightness in side	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Rectangularity	±0.6 %	±0.1 %	±0.1 %	ISO-10545-2
Surface flatness	±0.5 %	±0.2 %	±0.2 %	ISO-10545-2
Color difference	Unaltered	No change	No change	ISO-10545-16
Glossiness	As per mfg.	Min. 90%	Min. 4%	GLOSSOMETER
SURFACE MECHANICAL PROPERTIES				
Water absorption	< 0.50 %	< 0.05 %	< 0.05 %	ISO-10545-3
Apparent density	> 2.0 g/cc	> 2.10 g/cc	> 2.10 g/cc	DIN 51082
MASSIVE MECHANICAL PROPERTIES				
Modulus of rupture	Min. 35 N/mm ²	Min. 40 N/mm ²	Min. 40 N/mm²	ISO-10545-4
Breaking strength	Min. 1300 N	Min. 2000 N	Min. 2000 N	ISO-10545-4
Impact resistance	as per mfg.	Min. 0.55	Min. 0.55	ISO-10545-5
SURFACE MECHANICAL PROPERTIES				
Surface abrasion resistance	as per mfg.	Min. Class-3	Min. Class-4	ISO-10545-7
MOH's hardness	as per mfg.	Min. 4	Min. 5	EN 101
THERMO HYDROMETRIC PROPERTIES				
Frost resistance	No damage	No damage	No damage	ISO-10545-12
Thermal shock resistance	No damage	No damage	No damage	ISO-10545-9
Moisture expansion	Nil	Nil	Nil	ISO-10545-10
Thermal expansion (COE)	Max. 9.0x10 ⁻⁶	Max. 6.5x10 ⁻⁶	Max. 6.5x10 ⁻⁶	ISO-10545-8
Crazing resistance	as per mfg.	Min. 10 Cycle	Min. 10 Cycle	ISO-10545-11
CHEMICAL PROPERTIES				
Chemical resistance	No damage	No damage	No damage	ISO-10545-13
Stain resistance	Resist ant	Resistant	Resistant	ISO-10545-14
SAFETY PROPERTIES				
Slip resistance	as per mfg.	> 0.40	> 0.40	ISO-10545-17
Fire resistance	as per mfg.	Fireproof	Fireproof	N. A.
Lead & Cadmium given off by glazed tiles	as per mfg.	Doesn't yield Pb & Cd	Doesn't yield Pb & Cd	ISO-10545-15

Packing Details

Sr. No.		Thickness (approx*)	Pieces / Box	Area / Box (approx*)	Wt. Kg. (approx*)
1	600x1200 mm	9mm	2pcs.	1.44 sq. mtr.	29

Cutting Specifications

Cutting with disk

In order to do a correct cutting into one slab 12mm (1/2") it is recommended the use of segmented cutting disks and specifications as described below.

(m/min)-(feet/min)	Cutting speed	
300 mm - 12" 2600 rpm 1/2 m/min - 4 feet	/min	
350 mm - 14" 2300 rpm 1/2 m/min - 4 feet	/min	
400 mm - 16" 1900 rpm 1/2 m/min - 4 feet	/min	

To ensure correct finishes, it is recommended lowering the speed at both ends to 25% 0.3m/min - 1 feet/min. If the cutting also requires beveling it is also recommend to slow the speed in the cutting path to 0.6 m/min - 2feet/min.

In order to avoid stress into the slab, it is imperative the use of cutting surfaces that are perfectly levelled and good disk refrigeration. The disk must have a direct application to the cutting edge with refrigeration liquid or water during all the operation.

For inner cutting, as it has been said before, is mandatory the prior drilling at the corners to ensure a $5\,\mathrm{mm}$ - $3/16^\circ$ radius. Therefore, the drill must have $10\,\mathrm{mm}$ - $6/16^\circ$ diameter or more.

Water iet cutting

Before starting the waterjet cutting it is advisable to secure the surface and check the flatness of the slab on the support structure for cutting.

Unless necessary (Ex. to create a cavity), the cut must begin and finish outside the slab, always respecting $50~\text{mm} \cdot 2^\circ$ of perimeter during the cutting to avoid accumulation of stresses. The pressure should not exceed 4000~bar and the linear cutting speed should be around 0.6~m / $\text{min} \cdot 2^\circ$ feet / min

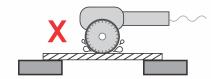
As long as the technical capacity of the cutting machine allows it, it is advisable to finish all the cuts towards the edge of the slab and avoid all the endings at the central area of the slab.

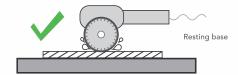
Cutting stresses

In order to minimize the residual stresses in a slab it is advisable, regardless of the cutting method employed, to remove 25~mm - 1" from the total perimeter of the slab.

This not only mitigates the future stresses but also eliminates all possible stress that the material has accumulated during its manufacture, handling or transport until is finally done any operation into the slab.

Cutting





Drilling

